

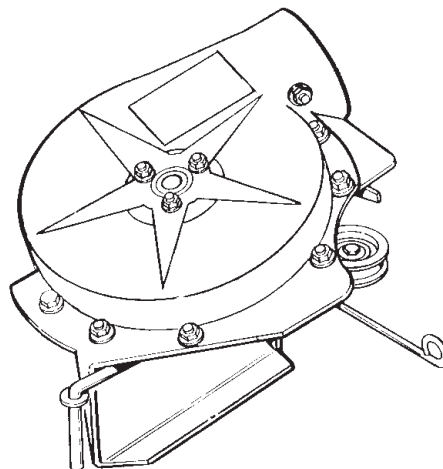


Parts Manual



MASSEY FERGUSON
LAWN & GARDEN EQUIPMENT

AGCO ALLIS



TURBO COLLECTORS

TURBO GRASS COLLECTOR ATTACHMENTS FOR TRACTORS & RIDERS

38" TURBO COLLECTORS

Mfg. No.	Description
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1692626	38" Regent / 500 / 2500
1692714	38" Broadmoor / 1600 / 2600
1693225	38" Regent / 500 / 2500 & ZT Series
1693226	38" Broadmoor / 1600 / 2600

44" TURBO COLLECTORS

Mfg. No.	Description
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1692715	44" Broadmoor / 1600 / 2600 & 44" Landlord / 1700 / 2700
1692858	44" Regent / 500 / 2500
1693106	44" ZT Series
1693227	44" Broadmoor / 1600 / 2600 & 44" Landlord / 1700 / 2700

48" TURBO COLLECTORS

Mfg. No.	Description
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1692936	48" Legacy / 2000 / 2900
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50" TURBO COLLECTORS

Mfg. No.	Description
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1692716	50" Landlord / 1700 / 2700
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60" TURBO COLLECTORS

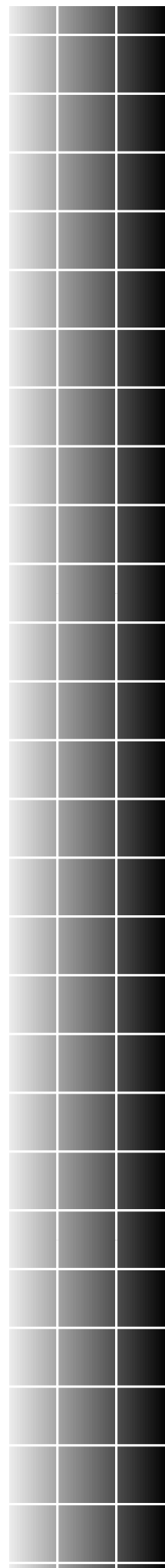
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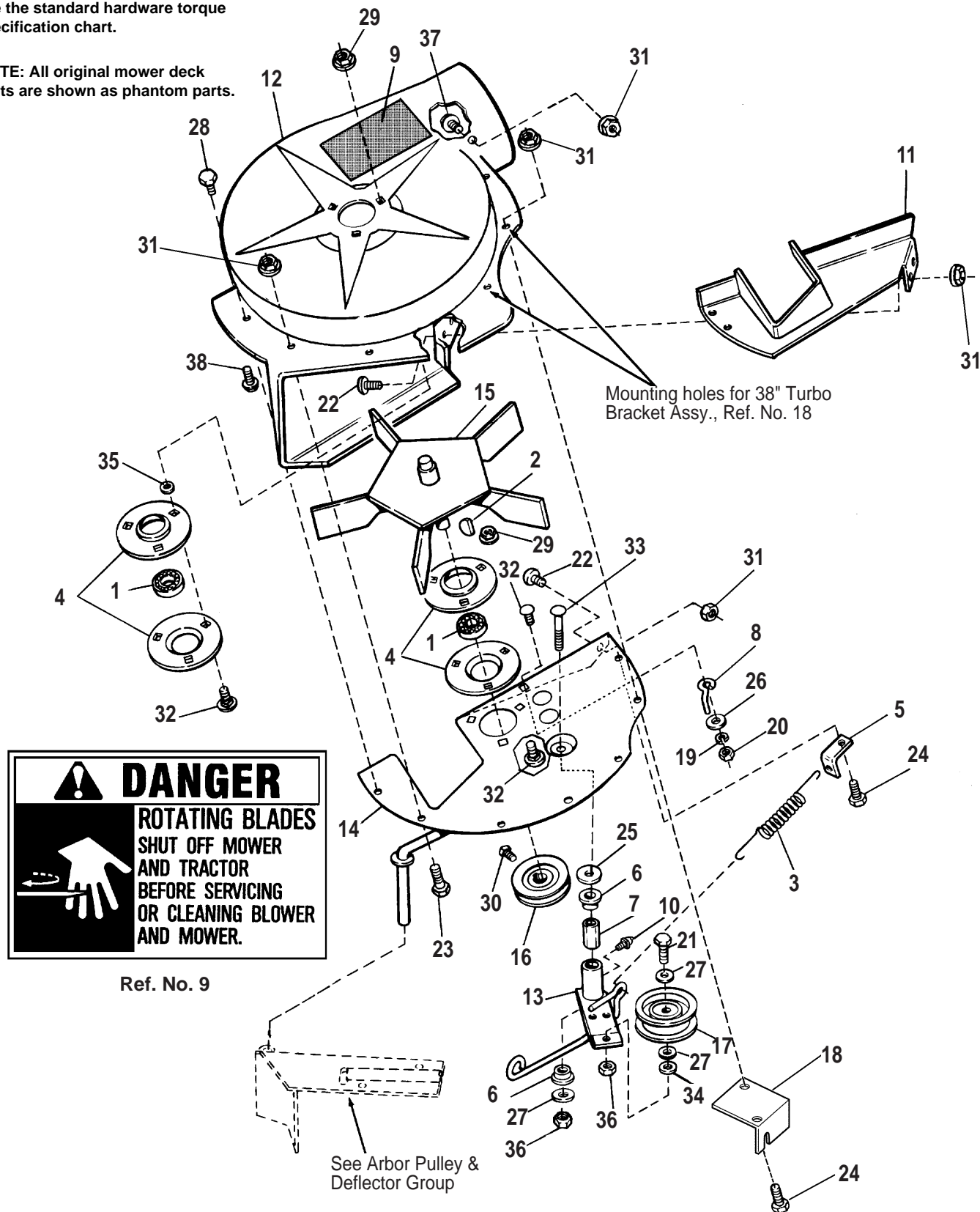
Torque Specification Chart	Inside Back Cover
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Turbo Blower Assembly - 38" Regent / 500 / 2500 Series

A-AT42401

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692626 Turbo, 38"

Turbo Blower Assembly - 38" Regent / 500 / 2500 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	108202	2	BEARING
2	960403	1	KEY, Woodruff, Modified
3	1657499	1	SPRING, Tension
4	1665982	4	BEARING, Retainer
5	1668500	1	BRACKET, Anchor, Spring
6	1676148	2	BUSHING
7	1676833	1	SPACER
8	1678435	1	BELT STOP
9	1700259	1	DECAL, Danger, Blower
10	1704314	1	FITTING, Grease
11	1705267	1	PLATE, Cover
12	1705492	1	FAN HOUSING (Incl. Ref. No. 9)
13	1706284	1	LEVER ASSY, Turbo (Incl. Ref. Nos. 6 & 10)
14	1706465	1	PLATE ASSY.
15	1706631	1	FAN ASSY., 5 Blade
16	1706634	1	PULLEY, Driven
17	1708030	1	IDLER PULLEY ASSY.
18	1714911	1	BRACKET ASSY., Turbo
19	1917356	1	WASHER, Spring Lock, 5/16
20	1917372	1	NUT, Hex, 5/16
21	1920415	1	CAPSCREW, Hex Hd., 3/8-16 x 1-1/4
22	1960472	2	SCREW, Truss Hd., 1/4-18 x 5/8
23	1921959	3	CAPSCREW, Hex, 1/4-20 x 5/8
24	1923341	3	CAPSCREW, Hex Hd., 1/4-20 x 3/4
25	1924361	1	WASHER, Flat
26	1924874	1	WASHER, Flat
27	1924940	2	WASHER, Plain
28	1925003	1	CAPSCREW, Hex, Taptite, 1/4-20 x 1/2
29	1927557	6	NUT, Flange, Whizlock, 5/16-18
30	1928691	1	SETSCREW, Hex, Socket Hd., 5/16-18 x 5/16
31	1930641	10	NUT, Hex, Flange Lock, 1/4-20
32	1931333	7	CARRIAGE BOLT, 5/16-18 x 3/4
33	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
34	1933263	1	WASHER, Flat
35	1933988	6	PUSH NUT, 3/8
36	1960251	2	NUT, Hex, Jam, Center Lock, 3/8-16
37	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8
38	1960256	2	SCREW, Wsh. Hd., 1/4-18 x 5/8

Footnotes:

The above parts group applies to the following Mfg. Nos.:

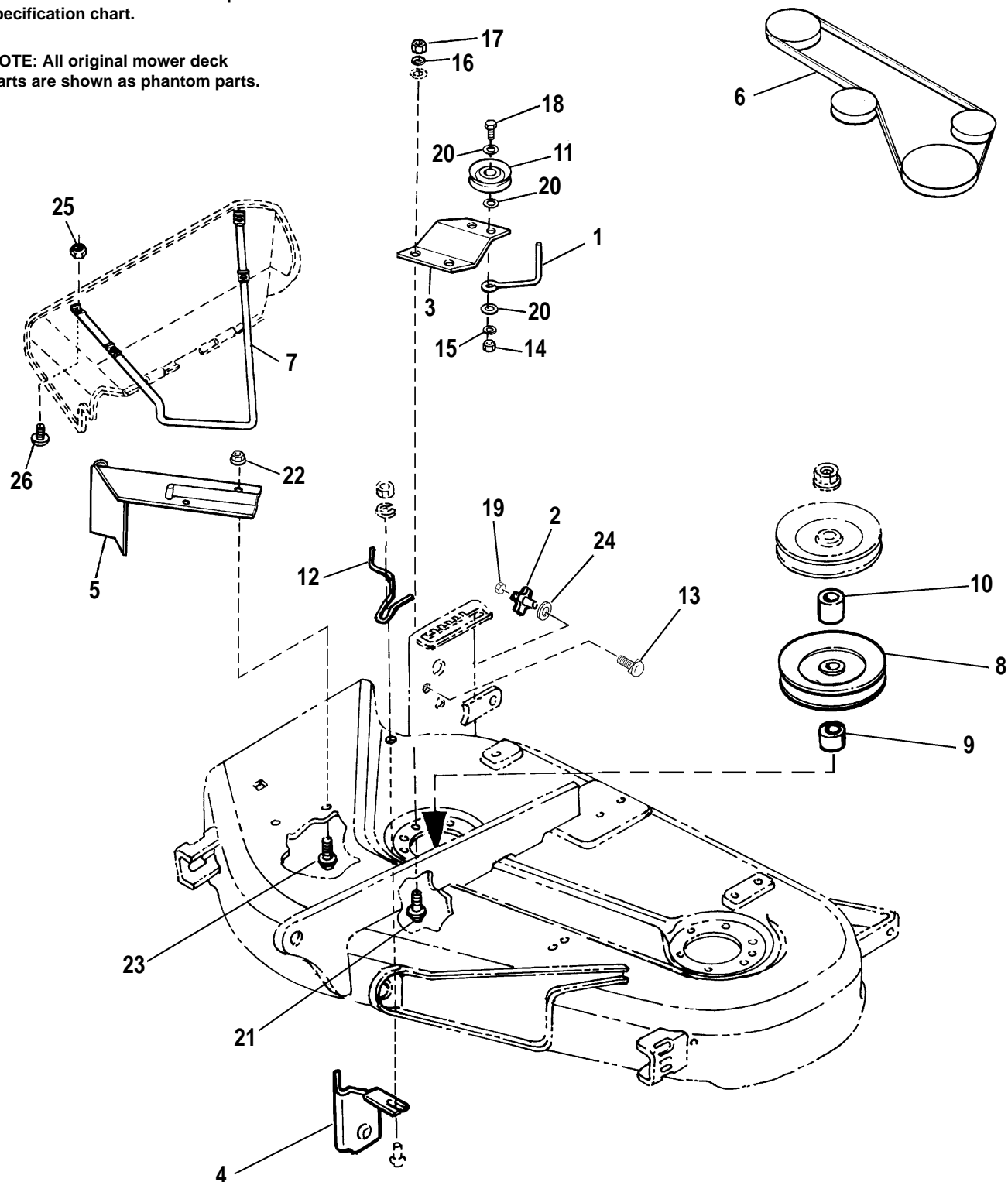
1692626 Turbo, 38"

Turbo Blower Assembly - 38" Regent / 500 / 2500 Series

A-AT42402

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

NOTE: All original mower deck
parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692626 Turbo, 38"

Turbo Blower Assembly - 38" Regent / 500 / 2500 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	172845	1	BELT STOP
2	1670578	1	KNOB
3	1704768	1	BRACKET, Idler, Turbo
4	1704881	1	BRACKET ASSY., Cut-off
5	1705066	1	PIVOT ASSY., 38"
6	1705141	1	BELT
7	1705716	1	ROD, Deflector
8	1713091	1	PULLEY
9	1713621	1	HUB, Pulley, Short, Splined
10	1713624	1	HUB, Pulley, Long
11	1714817	1	PULLEY ASSY., Idler
12	1715018	1	SPRING LATCH
13	1931337	1	CARRIAGE BOLT, 5/16-18 x 1-1/2
14	1916950	1	NUT, Hex, 3/8-16
15	1916965	1	LOCKWASHER, 3/8
16	1917356	2	LOCKWASHER, 5/16
17	1917372	2	NUT, Hex, 5/16-18
18	1921971	1	CAPSCREW, 3/8-16 x 1-1/4
19	1923362	1	LOCKNUT
20	1924940	3	WASHER, Flat, 3/8
21	1930600	2	SCREW, Taptite, 5/16-18 x 1-1/2
22	1931277	2	NUT, Hex, Flange, Whizlock, 5/16-18
23	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4
24	1933468	1	WASHER, Flat
25	1933896	4	NUT, Nylock, #10-24
26	1960404	4	SCREW, Truss Hd., #10-24 x 3/4

Footnotes:

The above parts group applies to the following Mfg. Nos.:

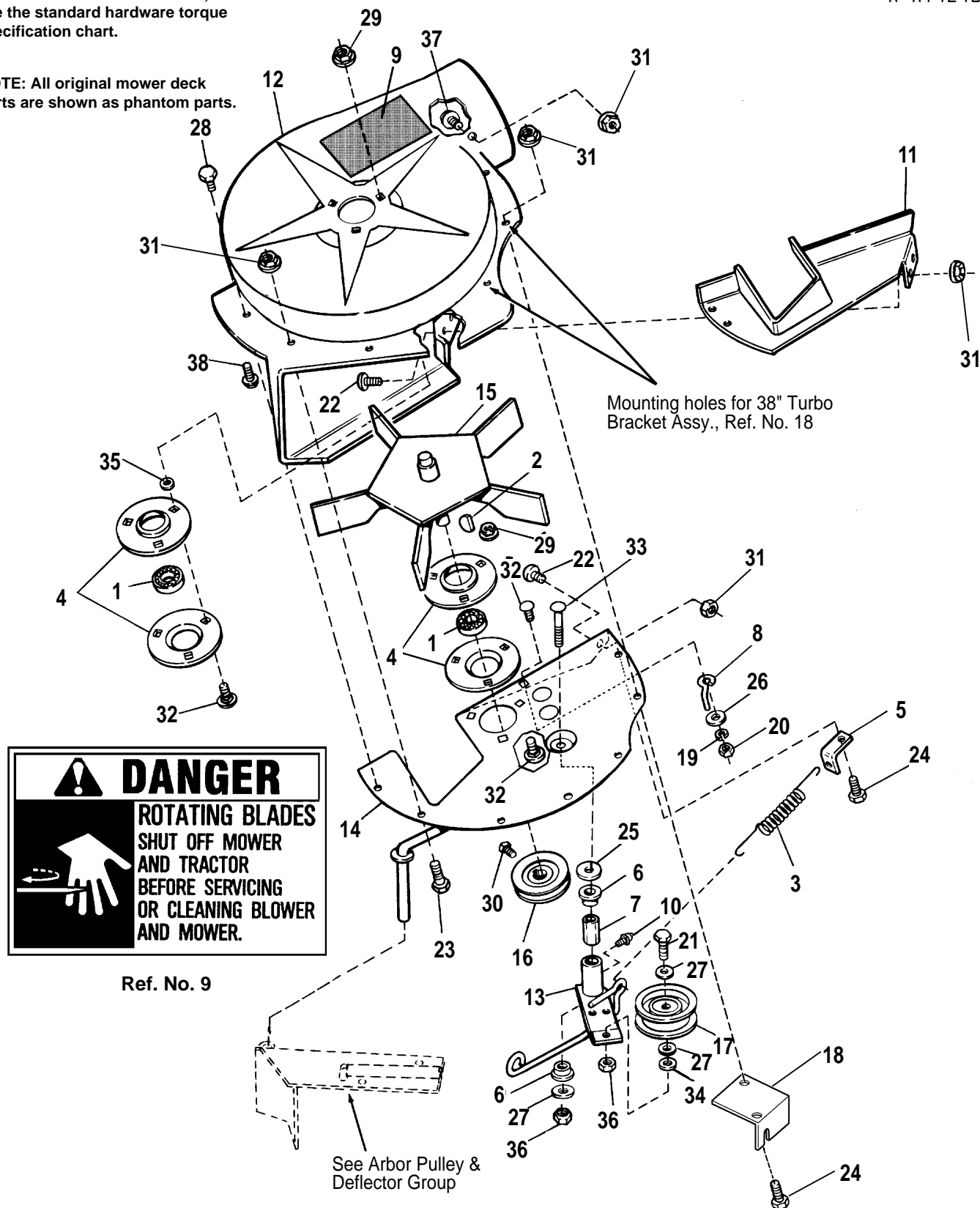
1692626 Turbo, 38"

Turbo Blower Assembly - 38" Regent / 500 / 2500 & ZT Series

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

A-AT42403

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1693225 Turbo, 38"

Turbo Blower Assembly - 38" Regent / 500 / 2500 & ZT Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	108202	2	BEARING
2	960403	1	KEY, Woodruff, Modified, .188 x .875 #61
3	1657499	1	SPRING, Tension
4	1665982	4	BEARING, Retainer
5	1668500	1	BRACKET, Anchor, Spring
6	1676148	2	BUSHING
7	1676833	1	SPACER
8	1678435	1	BELT STOP
9	1700259	1	DECAL, Danger, Blower
10	1704314	1	FITTING, Grease
11	1705267	1	PLATE, Cover
12	1705492	1	FAN HOUSING (Incl. Ref. No. 9)
13	1706284	1	LEVER ASSY, Turbo (Incl. Ref. Nos. 6 & 10)
14	1706465	1	PLATE ASSY.
15	1706631	1	FAN ASSY., 5 Blade
16	1706634	1	PULLEY, Driven
17	1708030	1	IDLER PULLEY ASSY.
18	1714911	1	BRACKET ASSY., Turbo
19	1917356	1	WASHER, Spring Lock, 5/16
20	1917372	1	NUT, Hex, 5/16
21	1920415	1	CAPSCREW, Hex Hd., 3/8-16 x 1-1/4
22	1960472	2	SCREW, Truss Hd., 1/4-18 x 5/8
23	1921959	3	CAPSCREW, Hex, 1/4-20 x 5/8
24	1923341	3	CAPSCREW, Hex Hd., 1/4-20 x 3/4
25	1924361	1	WASHER, Flat
26	1924874	1	WASHER, Flat, 5/16
27	1924940	3	WASHER, Plain, 3/8
28	1925003	1	CAPSCREW, Hex, Taptite, 1/4-20 x 1/2
29	1927557	6	NUT, Flange, Whizlock, 5/16-18
30	1928691	1	SETSCREW, Hex, Socket Hd., 5/16-18 x 5/16
31	1930641	10	NUT, Hex, Flange Lock, 1/4-20
32	1931333	7	CARRIAGE BOLT, 5/16-18 x 3/4
33	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
34	1933263	1	WASHER, Flat, 7/16
35	1933988	6	PUSH NUT, 3/8
36	1960251	2	NUT, Hex, Jam, Center Lock, 3/8-16
37	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8
38	1960256	2	SCREW, Washer. Hd., 1/4-18 x 5/8

Footnotes:

The above parts group applies to the following Mfg. Nos.:

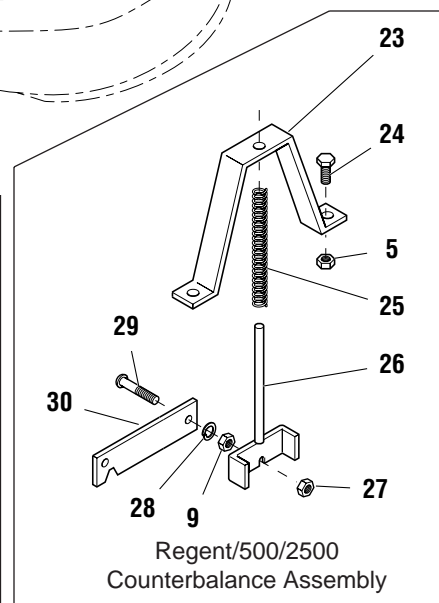
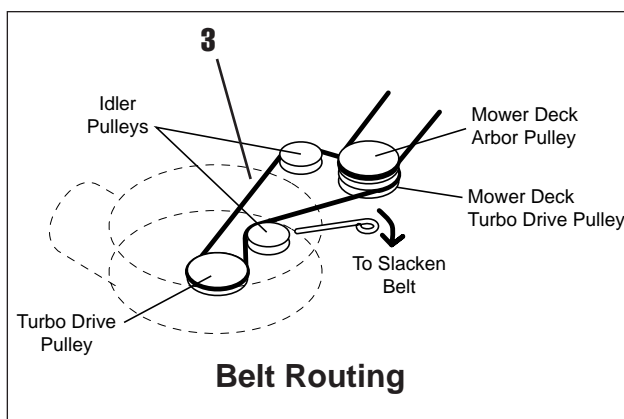
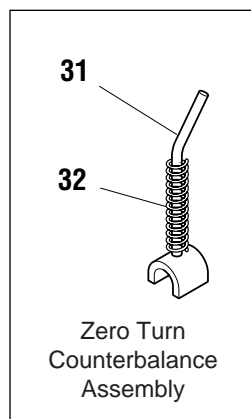
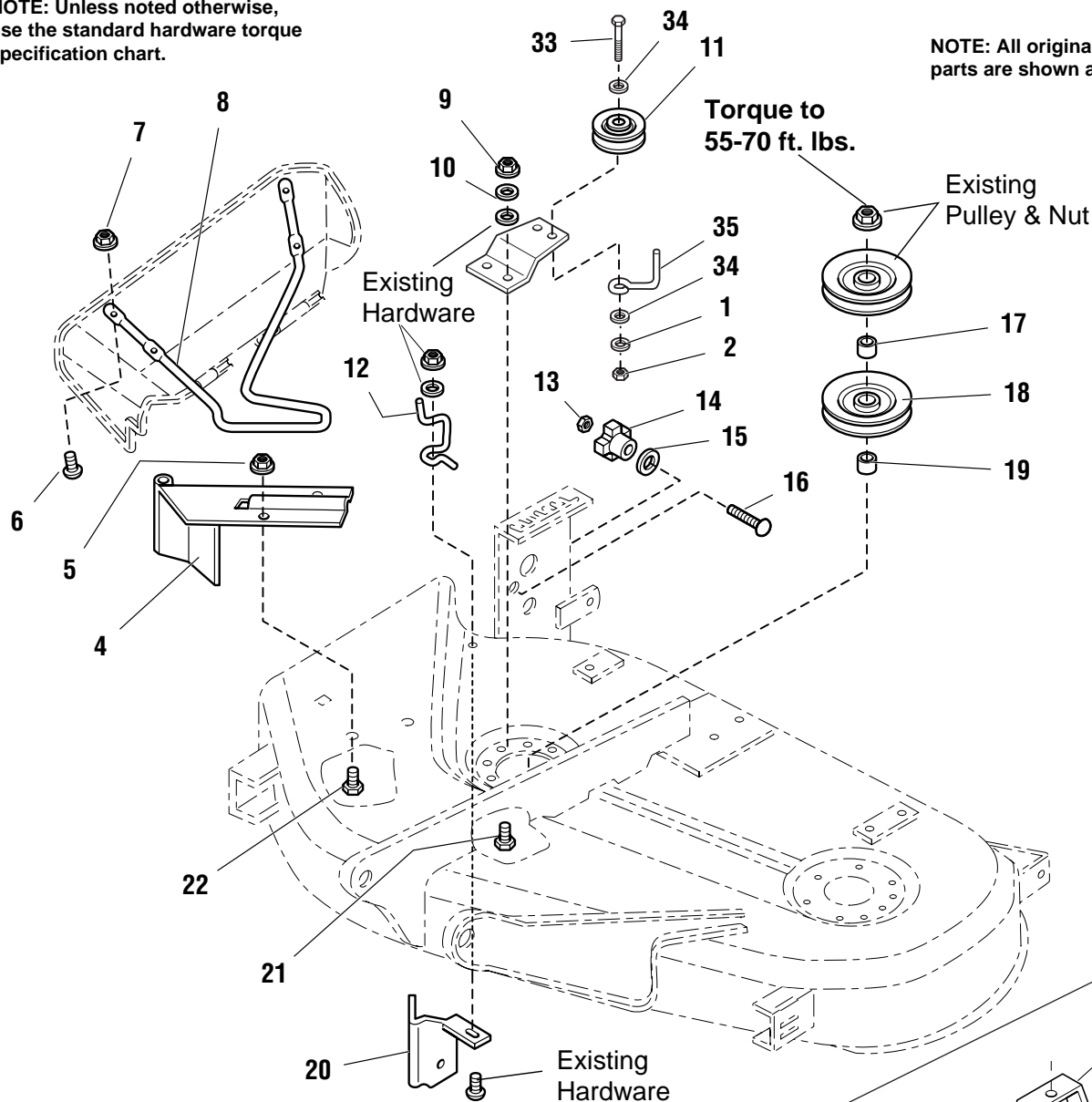
1693225 Turbo, 38"

Turbo Mounting Group - 38" Regent / 500 / 2500 & ZT Series

A-AT42404

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1693225 Turbo, 38"

Turbo Mounting Group - 38" Regent / 500 / 2500 & ZT Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1916965	1	LOCKWASHER, 3/8
2	1916950	1	NUT, 3/8-16
3	1705141	1	V-BELT
4	1705066	1	PIVOT BRACKET
5	1931277	3	LOCKNUT, 5/16-18
6	1960404	4	Screw, Truss Hd., 10-24 x 3/4
7	1933896	4	NUT, Nylock, 20-24
8	1718295	1	Support Rod, Deflector
9	1917372	4	NUT, 5/16-18
10	1917356	4	LOCKWASHER,
11	1714817	1	IDLER PULLEY ASSY. (Includes Spacer)
12	1715018	1	SPRING LATCH
13	1923362	1	LOCKNUT, 5/16-18
14	1670578	1	KNOB
15	1933468	1	WASHER, 11/32 OD x 1-1/4 ID x 1/8 Thick
16	1931337	1	CARRIAGE BOLT, 5/16-18 x 1-1/2
17	1713624	1	SPACER, Splined, 1.160" Long
18	1713091	1	PULLEY
19	1713621	1	SPACER, 1.590" Long
20	1704881	1	BAFFLE
21	1930600	2	SCREW, Taptite, 5/16-18 x 1-1/2
22	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4
23	1717143	1	BRACKET, Counterbalance
24	1930591	1	SCREW, Hex Whiz-Lock, 5/16-18 x 3/4
25	1716875	1	SPRING, Compression (Long)
26	1717289	1	ROD ASSEMBLY, Counterbalance
27	1935048	1	NUT, Flange, 2-Way Lock, 5/16-18
28	1917356	1	LOCKWASHER, 5/16
29	1960233	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
30	1717297	1	ARM, Rear
31	1718215	1	LEVER ASSEMBLY, ZT Counterbalance
32	1718214	1	SPRING, Compression (Short)
33	1921971	1	CAPSCREW, 3/8-16 x 1-1/4
34	1924940	2	WASHER, 3/8
35	172845	1	BELT GUIDE

Footnotes:

The above parts group applies to the following Mfg. Nos.:

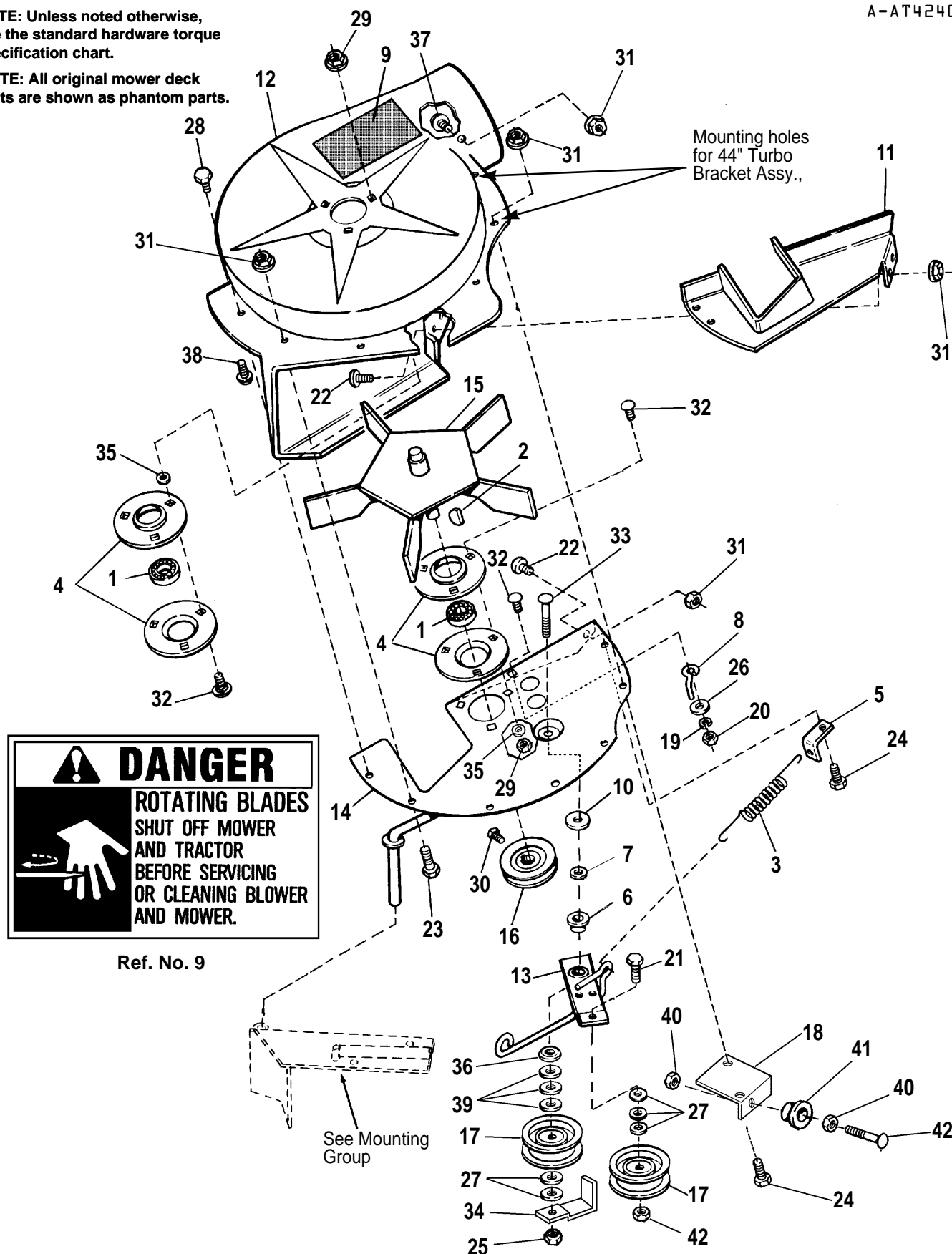
1693225 Tubro, 38"

Turbo Blower Assembly - 44" Regent / 500 / 2500 & ZT Series

A-AT42405

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692858 Turbo, 44"

1693106 Turbo, 44"

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Turbo Blower Assembly - 44" Regent / 500 / 2500 & ZT Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	108202	2	BEARING
2	960403	1	KEY, Woodruff, Modified
3	1716853	1	SPRING, Tension
4	1665982	4	BEARING, Retainer
5	1668500	1	BRACKET, Anchor, Spring
6	1714255	1	SPACER, Idler Arm
7	1931942	1	PUSHNUT, 3/8
8	1678435	1	BELT STOP
9	1700259	1	DECAL, Danger, Blower
10	1918431	1	WASHER, Plain
11	1705267	1	PLATE, Cover
12	1705492	1	FAN HOUSING (Incl. Ref. No. 9)
13	1717101	1	LEVER ASSY, Turbo (Incl. Ref. Nos. 6 & 10)
14	1706465	1	PLATE ASSY.
15	1706631	1	FAN ASSY., 5 Blade
16	1706634	1	PULLEY, Driven
17	1708030	2	IDLER PULLEY ASSY.
18	1717108	1	BRACKET ASSY., Turbo
19	1917356	1	WASHER, Spring Lock, 5/16
20	1917372	1	NUT, Hex, 5/16
21	1921969	1	CAPSCREW, 3/8-16 X 1-1/2
22	1700819	2	SCREW, Truss Hd., 1/4-18 x 5/8
23	1921959	3	CAPSCREW, Hex, 1/4-20 x 5/8
24	1924009	3	CAPSCREW, Hex Hd., 1/4-20 x 3/4
25	1960339	2	NUT, 3/8-16
26	1924874	1	WASHER, Flat
27	1924940	5	WASHER, Plain
28	1925003	1	CAPSCREW, Hex, Taptite, 1/4-20 x 1/2
29	1927557	6	NUT, Flange, Whizlock, 5/16-18
30	1928691	1	SETSCREW, Hex, Socket Hd., 5/16-18 x 5/16
31	1930641	10	NUT, Hex, Flange Lock, 1/4-20
32	1931333	7	CARRIAGE BOLT, 5/16-18 x 3/4
33	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
34	1708352	1	BELT STOP
35	1933988	6	PUSH NUT, 3/8
36	1924356	1	WASHER
37	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8
38	1960256	2	SCREW, Washer. Hd., 1/4-18 x 5/8
39	1922755	3	WASHER
40	1931277	2	NUT, Whizlock, 5/16-18
41	1679164	1	CUP WASHER
42	1960565	1	CARRIAGE BOLT, 5/16-18 x 2-1/2

Footnotes:

The above parts group applies to the following Mfg. Nos.:

1692858 Turbo, 44"

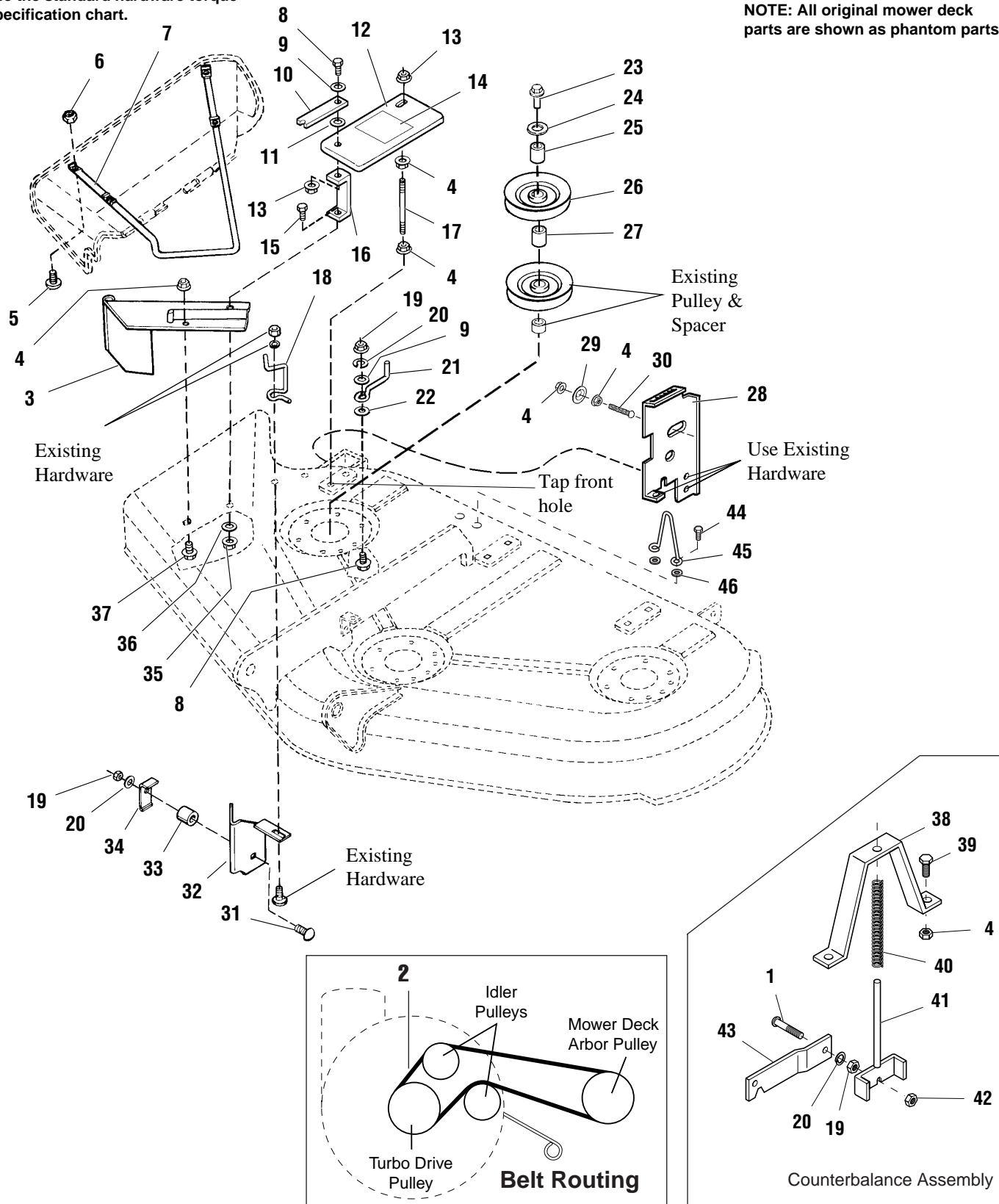
1693106 Turbo, 44"

Turbo Mounting Group - 44" Regent / 500 / 2500 Series

A-AT42406

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692858 Turbo, 44"

Turbo Mounting Group - 44" Regent / 500 / 2500 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1960233	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
2	1717146	1	V-BELT
3	1705070	1	PIVOT ASSEMBLY
4	1931277	6	NUT, Hex Flange, Whizlock, 5/16-18
5	1960404	4	CAPSCREW, Truss Head, #10-24 x 3/4" Lg.
6	1933896	6	NUT, Nylock, #10-24
7	1718295	1	ROD, Deflector
8	1921333	2	CAPSCREW, Hex Hd., 5/16-18 x 1" Lg.
9	1919326	2	WASHER, Flat, 11/32
10	1717107	1	SUPPORT STRAP, Deflector
11	960210	1	WASHER, Nylon, 0.388" Dia.
12	1717105	1	COVER, Turbo Belt
13	1919438	2	NUT, Hex, Nylock, 5/16-18
14	1717291	1	DECAL, Warning
15	1921333	1	CAPSCREW, Hex Hd., 5/16-18 x 1" Lg.
16	1717104	1	SUPPORT, Belt Cover
17	1717106	1	STUD, 5/16-18 x 5-3/4" Lg.
18	1715018	1	LATCH, Spring Wire
19	1917372	3	NUT, Hex, 5/16-18
20	1917356	3	LOCKWASHER, 5/16
21	1674315	1	STOP, Belt
22	1924940	1	WASHER, Flat, 3/8
23	1713523	1	NUT, Sleeve
24	1603592	1	WASHER, Belleville
25	1715785	1	SPACER
26	1717123	1	PULLEY
27	1713623	1	HUB, Double, .610" Long
28	1717109	1	BRACKET, Height Adjustment
29	**	1	CUP WASHER
30	**	1	CAPSCREW, Rnd Hd., 5/16-18 x 2.5 Lg.
31	1960223	1	CARRIAGE BOLT, 5/16-18 x 1-1/4" Lg.
32	1704880	1	BRACKET ASSEMBLY
33	1666294	1	SPACER
34	1705308	1	BRACKET, "L"
35	1927557	1	NUT, Hex Flange, Whiz-Lock, 5/16-18
36	1922755	1	WASHER, Flat, 13/32
37	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4" Lg.
38	1717143	1	BRACKET, Counterbalance
39	1930591	1	SCREW, Hex Whiz-Lock, 5/16-18 x 3/4
40	1716875	1	SPRING, Compression
41	1717289	1	ROD ASSEMBLY, Counterbalance
42	1935048	1	NUT, Flange, 2-Way Lock, 5/16-18
43	1717145	1	ARM, Rear
44	1960373	2	CAPSCREW, Taptite, 5/16 x 1
45	1704098	1	UPSTOP
46	1933263	2	WASHER, 5/16

** See Turbo Blower Group

The above parts group applies to the following Mfg. Nos.:

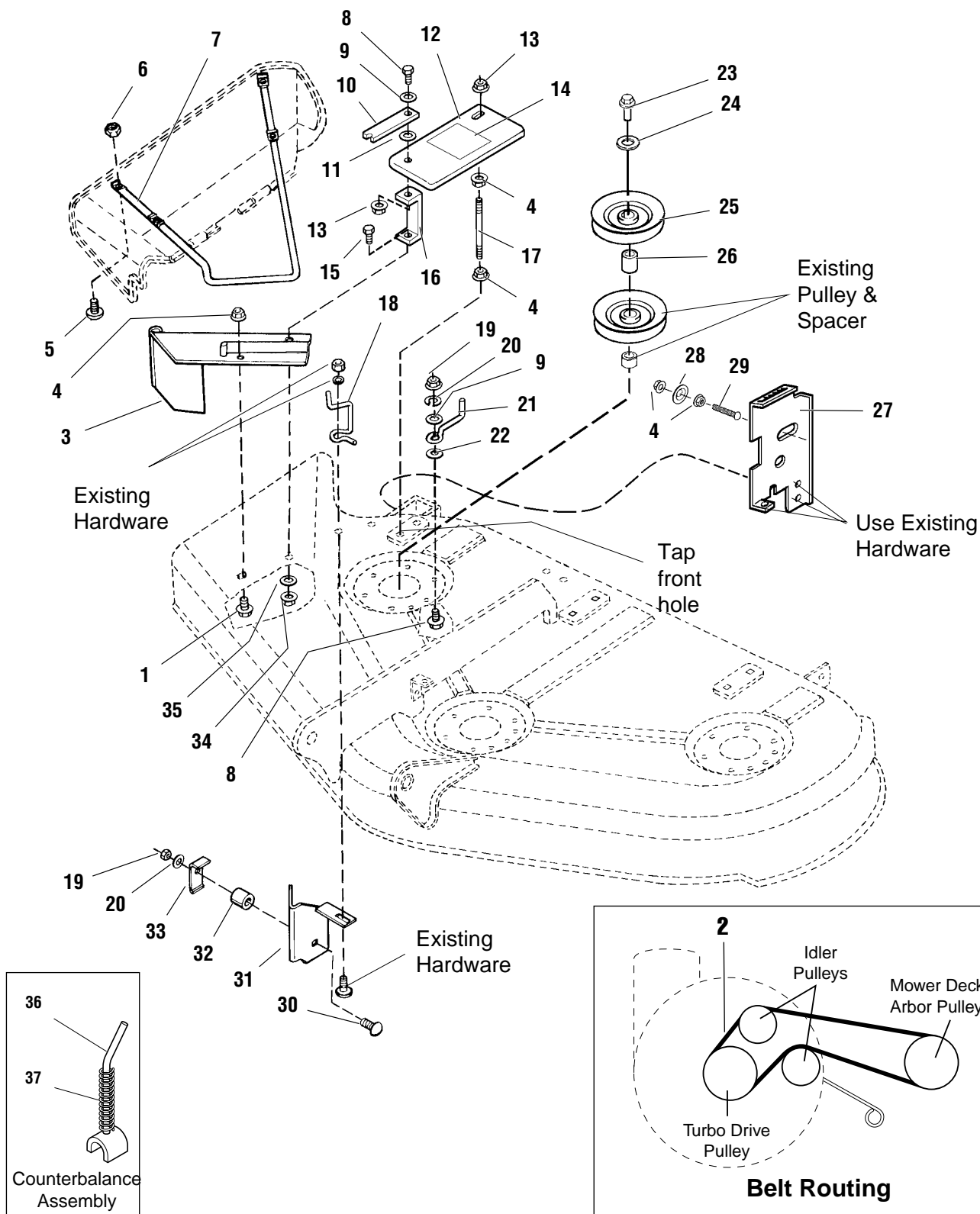
1692858 Turbo, 44"

Turbo Mounting Group - 44" ZT Series

A-AT42407

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1693106 Turbo, 44"

Turbo Mounting Group - 44" ZT Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4" Lg.
2	1717146	1	V-BELT
3	1705070	1	PIVOT ASSEMBLY
4	1931277	5	NUT, Hex Flange, WhizOlock, 5/16-18
5	1960404	4	CAPSCREW, Truss Head, #10-24 x 3/4" Lg.
6	1933896	6	NUT, Nylock, #10-24
7	1718295	1	ROD, Deflector
8	1921333	2	CAPSCREW, Hex Hd., 5/16-18 x 1" Lg.
9	1919326	2	WASHER, Flat, 11/32
10	1717107	1	SUPPORT STRAP, Deflector
11	960210	1	WASHER, Nylon, 0.388" Dia.
12	1717105	1	COVER, Turbo Belt
13	1919438	2	NUT, Hex, Nylock, 5/16-18
14	1717291	1	DECAL, Warning
15	1921333	1	CAPSCREW, Hex Hd., 5/16-18 x 1" Lg.
16	1717104	1	SUPPORT, Belt Cover
17	1717106	1	STUD, 5/16-18 x 5-3/4" Lg.
18	1715018	1	LATCH, Spring Wire
19	1917372	3	NUT, Hex, 5/16-18
20	1917356	3	LOCKWASHER, 5/16
21	1674315	1	STOP, Belt
22	1924940	1	WASHER, Flat, 3/8
23	1713523	1	NUT, Sleeve
24	1603592	1	WASHER, Belleville
25	1717123	1	PULLEY
26	1713624	1	HUB, Double, 1.160" Long
27	1717109	1	BRACKET, Height Adjustment
28	**	1	CUP WASHER
29	**	1	CAPSCREW, Rnd Hd., 5/16-18 x 2.5 Lg.
30	1960223	1	CARRIAGE BOLT, 5/16-18 x 1-1/4" Lg.
31	1704880	1	BRACKET ASSEMBLY
32	1666294	1	SPACER
33	1705308	1	BRACKET, "L"
34	1927557	1	NUT, Hex Flange, Whiz-Lock, 5/16-18
35	1922755	1	WASHER, Flat, 13/32
36	1718215	1	LEVER ASSEMBLY, ZT Counterbalance
37	1718214	1	SPRING, Compression

** See Turbo Blower Group

Footnotes:

The above parts group applies to the following Mfg. Nos.:

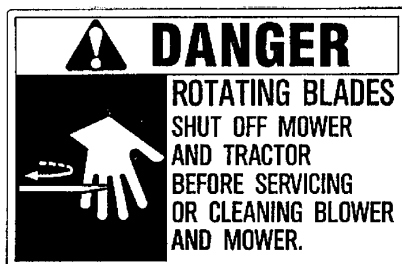
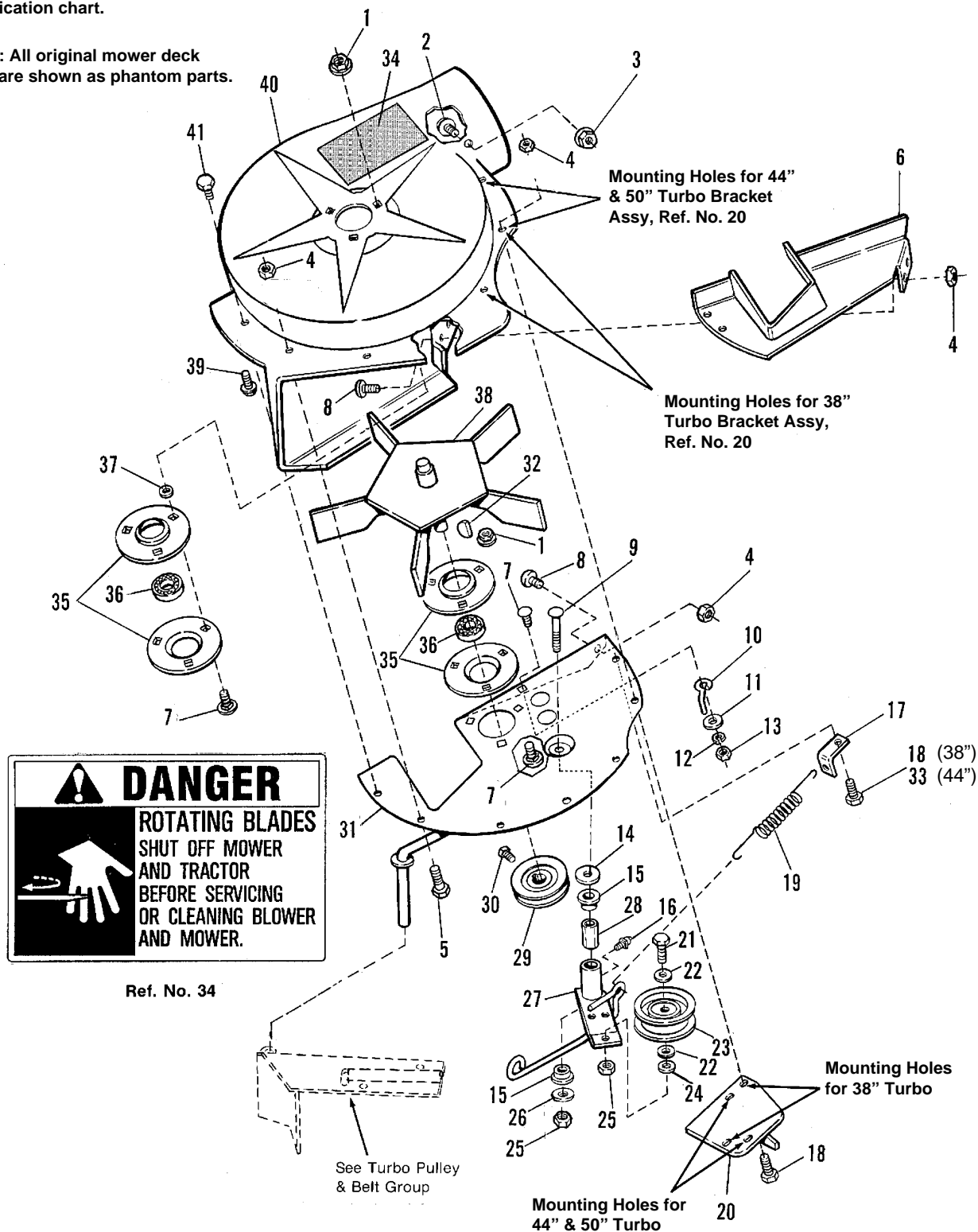
1693106 Turbo, 44"

Turbo Blower Assy - 38" & 44" Broadmoor / 1600 / 2600, 44" & 50" Landlord / 1700 / 2700

A-AT42408

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



Ref. No. 34

See Turbo Pulley & Belt Group

The above parts group applies to the following Mfg. Nos.:

1692714 Turbo, 38"	1693227 Turbo, 44"
1692715 Turbo, 44"	
1692716 Turbo, 50"	
1693226 Turbo, 38"	

Turbo Blower Assy - 38" 44" 50" Broadmoor / 1600 / 2600, Landlord / 1700 / 2700, & ZT

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1935048	6	NUT, Flange, Whizlock, 5/16-18
2	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8
3	1920397	9	NUT, Hex, Nylock, 1/4-20
4	1930641	3	NUT, Hex, Flange Lock, 1/4-20
5	1921959	3	CAPSCREW, Hex, 1/4-20 x 5/8
6	1705267	1	PLATE, Cover
7	1931333	9	CARRIAGE BOLT, 5/16-18 x 3/4
8	1960472	2	SCREW, Truss Hd., 1/4-18 x 5/8
9	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
10	1678435	1	BELT STOP
11	1924874	1	WASHER, Flat
12	1917356	1	WASHER, Spring Lock, 5/16
13	1917372	1	NUT, Hex, 5/16
14	1924361	1	WASHER, Flat
15	1676148	2	BUSHING
16	1704314	1	FITTING, Grease
17	1668500	1	BRACKET, Anchor, Spring
18	1923341	3	CAPSCREW, Hex Hd., 1/4-20 x 3/4 (38" Models)
19	1716853	1	SPRING, Tension
20	1704983	1	BRACKET ASSY., Turbo
21	1920415	1	CAPSCREW, Hex Hd., 3/8-16 x 1-1/4
22	1924940	2	WASHER, Plain
23	1708030	1	IDLER PULLEY ASSY.
24	1933263	1	WASHER, Flat
25	1960251	2	NUT, Hex, Jam, Center Lock, 3/8-16
26	1924940	1	WASHER, Flat
27	1706284	1	LEVER ASSY, Turbo (Incl. Ref. Nos. 15 & 16)
28	1676833	1	SPACER
29	1706634	1	PULLEY, Driven
30	1928691	1	SETSCREW, Hex, Socket Hd., 5/16-18 x 5/16
31	1706465	1	PLATE ASSY.
32	960403	1	KEY, Woodruff, Modified
33	1924009	1	CAPSCREW, Hex Hd., 1/4-20 x 7/8 (44" Models)
34	1700259	1	DECAL, Danger, Blower
35	1665982	4	BEARING, Retainer
36	108202	2	BEARING
37	1933988	3	PUSH NUT, 3/8
38	1706631	1	FAN ASSY., 5 Blade
39	1960256	1	SCREW, Truss Hd., 1/4-18 x 1/4
40	1705492	1	FAN HOUSING (Incl. Ref. No. 34)
41	1925003	1	CAPSCREW, Hex, Taptite, 1/4-20 x 1/2

Footnotes:

The above parts group applies to the following Mfg. Nos.:

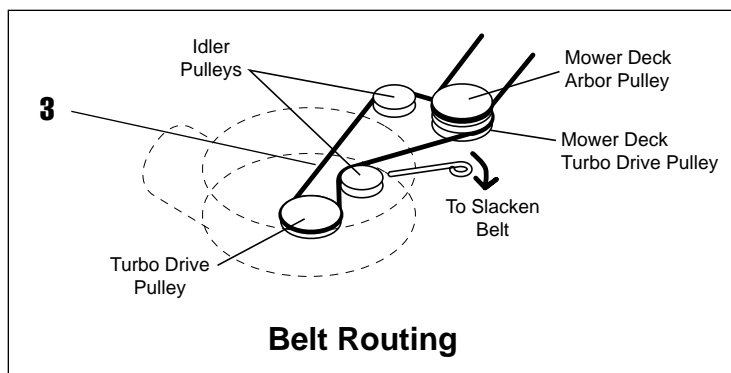
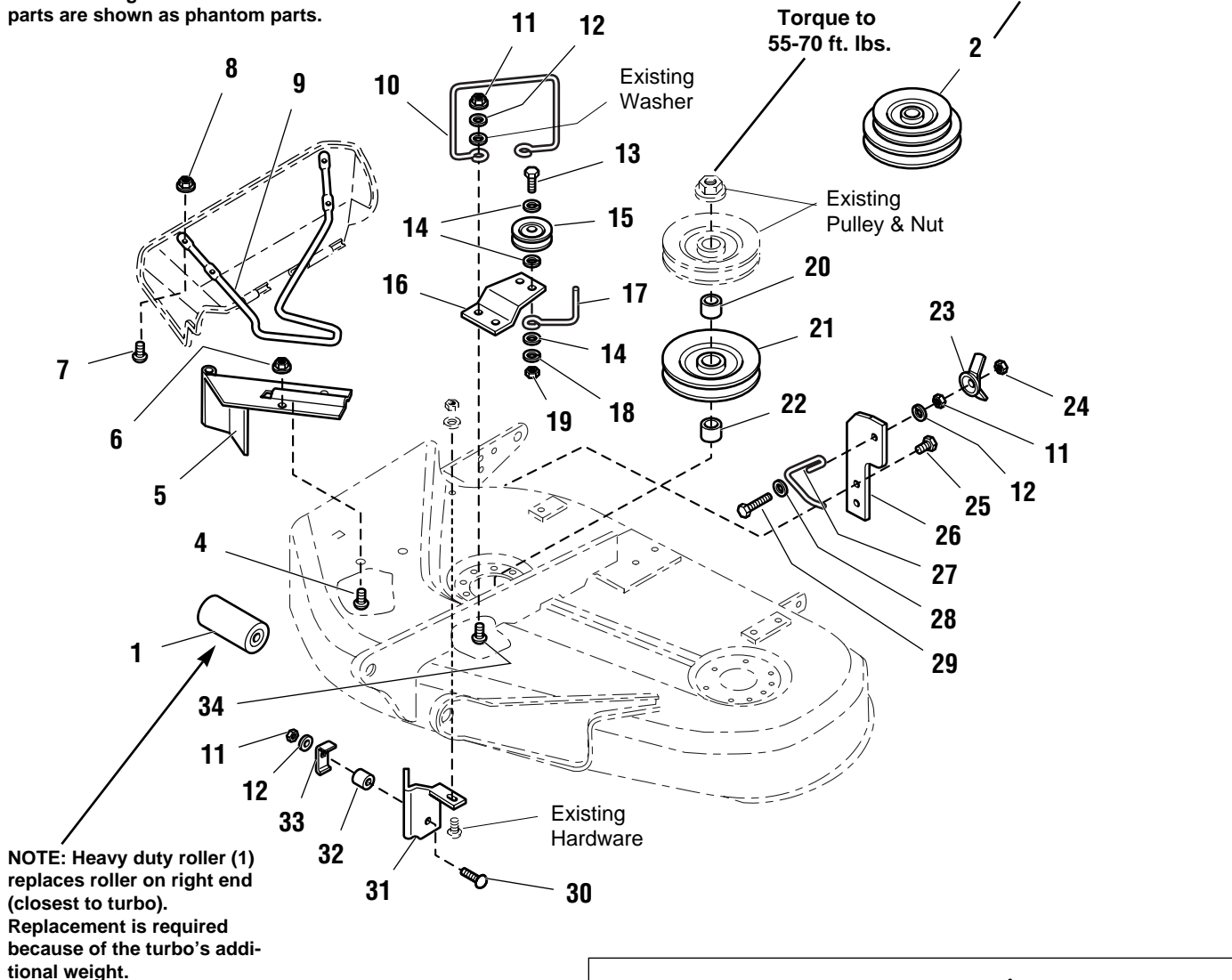
1692714 Turbo, 38" 1693227 Turbo, 44"
1692715 Turbo, 44"
1692716 Turbo, 50"
1693226 Turbo, 38"

Turbo Mounting Group - 38" Broadmoor / 1600 / 2600 Series

A-AT42409

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692714 Turbo, 38"
1693226 Turbo, 38"

Turbo Mounting Group - 38" Broadmoor / 1600 / 2600 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1713540	1	ROLLER
2	1704769	1	STACKED PULLEY ASSY (Early Production 1692714 Only)
3	1705141	1	V-BELT
4	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4
5	1705066	1	PIVOT ASSY.
6	1931277	2	NUT, Hex, Flange, Whizlock, 5/16-18
7	1960404	4	SCREW, Truss Hd., #10-24 x 3/4
8	1933896	4	NUT, Nylock, #10-24
9	1718295	1	ROD, Deflector
10	1704789	1	BELT GUIDE, Turbo
11	1917372	4	NUT, Hex, 5/16-18
12	1917356	4	LOCKWASHER, 5/16
13	1921971	1	CAPSCREW, 3/8-16 x 1-1/4
14	1924940	3	WASHER, Flat, 3/8
15	1714817	1	IDLER PULLEY
16	1704768	1	BRACKET, Idler
17	172845	1	BELT STOP
18	1916965	1	LOCKWASHER, 3/8
19	1916950	1	NUT, Hex, 3/8-16
20	1713621	1	SPACER, Splined, 1.590" Long
21	1713091	1	PULLEY ASSY.
22	1713624	1	SPACER, Short
23	1679163	1	NUT, Wing Assy, 5/16
24	1923362	1	NUT, Hex, Center Lock, 5/16-18
25	1924856	2	SCREW, Taptite, 5/16-18 x 1/2
26	1704799	1	BRACE,
27	1705064	1	SPRING LATCH
28	1919381	1	WASHER, Flat
29	1960318	1	CAPSCREW, Hex Hd, 5/16-18 x 2-1/2
30	1960223	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
31	1704881	1	BRACKET ASSY.,
32	1666294	1	SPACER
33	1705308	1	BRACKET,"L"
34	1930600	2	SCREW, Taptite, 5/16-18 x 1-1/2

Footnotes:

The above parts group applies to the following Mfg. Nos.:

1692714 Turbo, 38"
1693226 Turbo, 38"

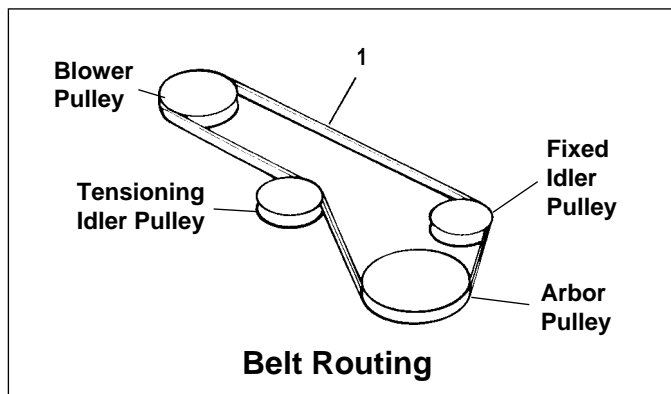
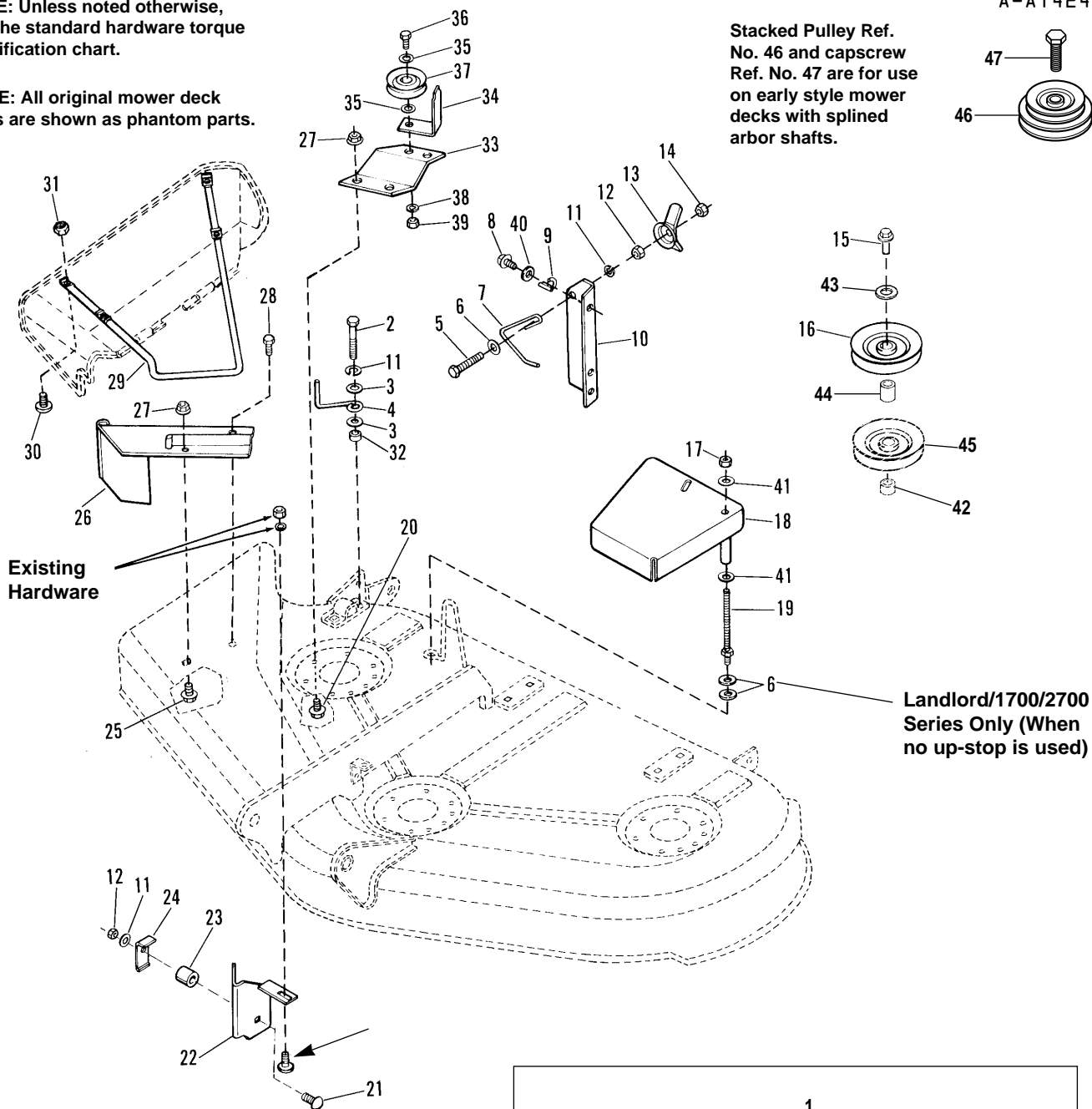
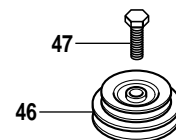
Turbo Mounting Group - 44" Broadmoor / 1600 / 2600 & Landlord / 1700 / 2700 Series

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.

A-AT42410

Stacked Pulley Ref. No. 46 and capscrow Ref. No. 47 are for use on early style mower decks with splined arbor shafts.



The above parts group applies to the following Mfg. Nos.:

1692715 Turbo, 44"

Turbo Mounting Group - 44" Broadmoor / 1600 / 2600 & Landlord / 1700 / 2700 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1705142	1	BELT
2	1921221	1	CAPSCREW 5/16-18 x 1-1/2
3	1919326	2	WASHER, Flat
4	172845	1	BELTSTOP
5	1960318	1	CAPSCREW 5/16-18 x 2-1/2
6	1919381	3	WASHER, Flat
7	1705064	1	SPRING LATCH
8	1925003	1	SCREW, Taptite 1/4-20 x 1/2
9	1678435	1	BELT STOP
10	1704982	1	ANCHOR, Turbo, 44"
11	1917356	2	LOCKWASHER 5/16
12	1917372	2	NUT, Hex, 5/16-18
13	1679163	1	NUT, Wing Assy, 5/16
14	1923362	1	NUT, Hex, Centerlock 5/16-18
15	1713523	1	NUT, Sleeve
16	1709941	1	PULLEY ASSY Turbo
17	1919438	2	HEX NUT, Nylock
18	1705279	1	SHIELD ASSY., Belt
19	1705123	1	STUD, 5/16-18 x 5-13/64
20	1923325	2	CAPSCREW, Hex Hd. 5/16-18 x 7/8
21	1960223	1	CARRIAGE BOLT 5/16-18 x 1-1/4
22	1704880	2	BRACKET ASSY., Cutoff
23	1666294	1	SPACER
24	1705308	1	BRACKET, "L"
25	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4"
26	1705070	1	PIVOT ASSY., 44"
27	1931277	3	NUT, Hex, Flange
28	1931648	1	SCREW. Hex Whiz- lock 5/16-18 x 2"
29	1718295	1	ROD, Deflector
30	1960404	4	SCREW, Truss Hd
31	1933896	4	NUT, Nylock, #10-24
32	1710703	1	SPACER
33	1704768	1	BRACKET, Idler, Turbo
34	1705277	1	LATCH, Belt Cover
35	1924940	2	WASHER, Flat
36	1921969	1	CAPSCREW, 3/8-16 x 1-1/2
37	1714817	1	PULLEY ASSY, Idler
38	1916965	1	LOCKWASHER, 3/8
39	1916950	1	NUT, Hex, 3/8-16
40	1921319	1	WASHER, Flat, 1/4
41	1924874	2	WASHER, Flat
42	REF	1	HUB (Existing)
43	1603592	1	WASHER, Belleville
44	1713634	1	HUB, Pulley, Double, 1.160" Long
45	REF	1	V-PULLEY(Existing)
46	1704796	1	PULLEY, Double (Used with Early Production 1692715 Only)
47	1927531	1	CAPSCREW, 7/16-14 x 2 (Used with Early Production 1692715 Only)

The above parts group applies to the following Mfg. Nos.:

1692715 Turbo, 44"

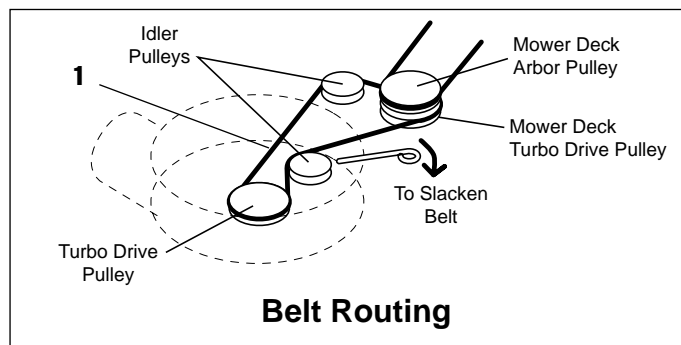
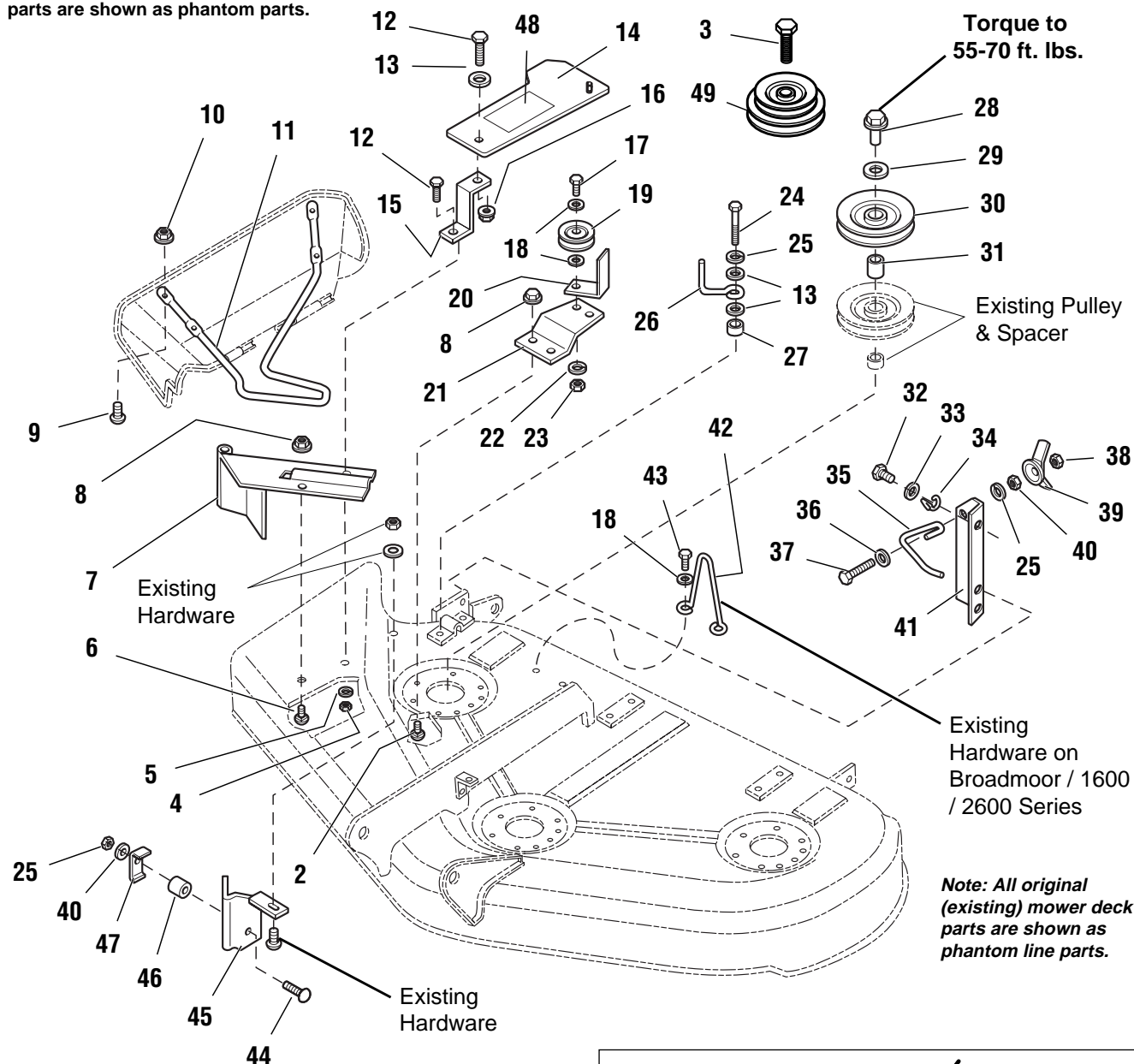
Turbo Mounting Group - 44" Broadmoor / 1600 / 2600 & Landlord / 1700 / 2700 Series

A-AT42411

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.

Stacked Pulley Ref. No. 49 and capscrew Ref. No. 48 are for use on early style mower decks with splined arbor shafts.



The above parts group applies to the following Mfg. Nos.:

1693227 Turbo, 44

Turbo Mounting Group - 44" Broadmoor / 1600 / 2600 & Landlord / 1700 / 2700 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1705142	1	BELT
2	1923325	2	CAPSCREW, Hex Hd, 5/16-18 x 7/8
3	1927531	1	CAPSCREW, 7/16-14 x 2 (Used with Early Production 1693227 Only)
4	1927557	1	NUT, Hex, Whizlock, 5/16-18
5	1922755	1	WASHER, 5/16
6	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4
7	1705070	1	PIVOT ASSEMBLY
8	1931277	3	NUT, Hex Whizlock, 5/16-18
9	1960404	4	SCREW, Truss Hd, #10-24 x 3/4
10	1933896	4	NUT, Hex, Nylon Lock, #10-24
11	1718295	1	ROD, Deflector
12	1921333	2	CAPSCREW, Hex Hd, 5/16-18 x 1
13	1919326	3	WASHER, 5/16
14	1718303	1	COVER, Belt
15	1718304	1	SUPPORT, Belt Cover
16	1919438	1	NUT, Hex 5/16-18
17	1921969	1	CAPSCREW, Hex Hd 3/8-16 x 1-1/2
18	1924940	3	WASHER, Flat, 3/8
19	1714817	1	PULLEY ASSEMBLY, Idler
20	1705277	1	LATCH, Belt Cover
21	1704768	1	BRACKET, Idler
22	1916965	1	LOCKWASHER, 3/8
23	1916950	1	NUT, Hex, 3/8-16
24	1921221	1	CAPSCREW, HEX HD, 5/16-18 X 1-1/2
25	1917356	2	LOCKWASHER, 5/16
26	172845	1	BELT STOP
27	1710703	1	SPACER
28	1713523	1	NUT, Sleeve
29	1603592	1	WASHER, Belleville
30	1709941	1	PULLEY
31	1713634	1	HUB, Double Pulley
32	1925003	1	CAPSCREW, Hex Hd, 1/4-20 x 1/2
33	1921319	1	WASHER, 1/4
34	1678435	1	BELT STOP, (Height Indicator)
35	1705064	1	LATCH, Spring
36	1919381	1	WASHER, 5/16
37	1960318	1	CAPSCREW, Hex Hd, 5/16-18
38	1923362	1	NUT, Hex Lock, 5/16-18
39	1679163	1	NUT, Wing, Special, 5/16
40	1917372	3	NUT, Hex, 5/16-18
41	1704982	1	BRACKET, Anchor
42	1704098	1	UPSTOP, Wire
43	1960373	2	CAPSCREW, Hex Washer Hd, Taptite, 5/16
44	1960223	1	CARRIAGE BOLT, 5/16-18
45	1704880	1	BRACKET ASSEMBLY, Cutoff
46	1666294	1	SPACER
47	1705308	1	BRACKET
48	1717291	1	DECAL, Warning
49	1704796	1	PULLEY, Double (Used with Early Production 1693227 Only)

Footnotes:

The above parts group applies to the following Mfg. Nos.:

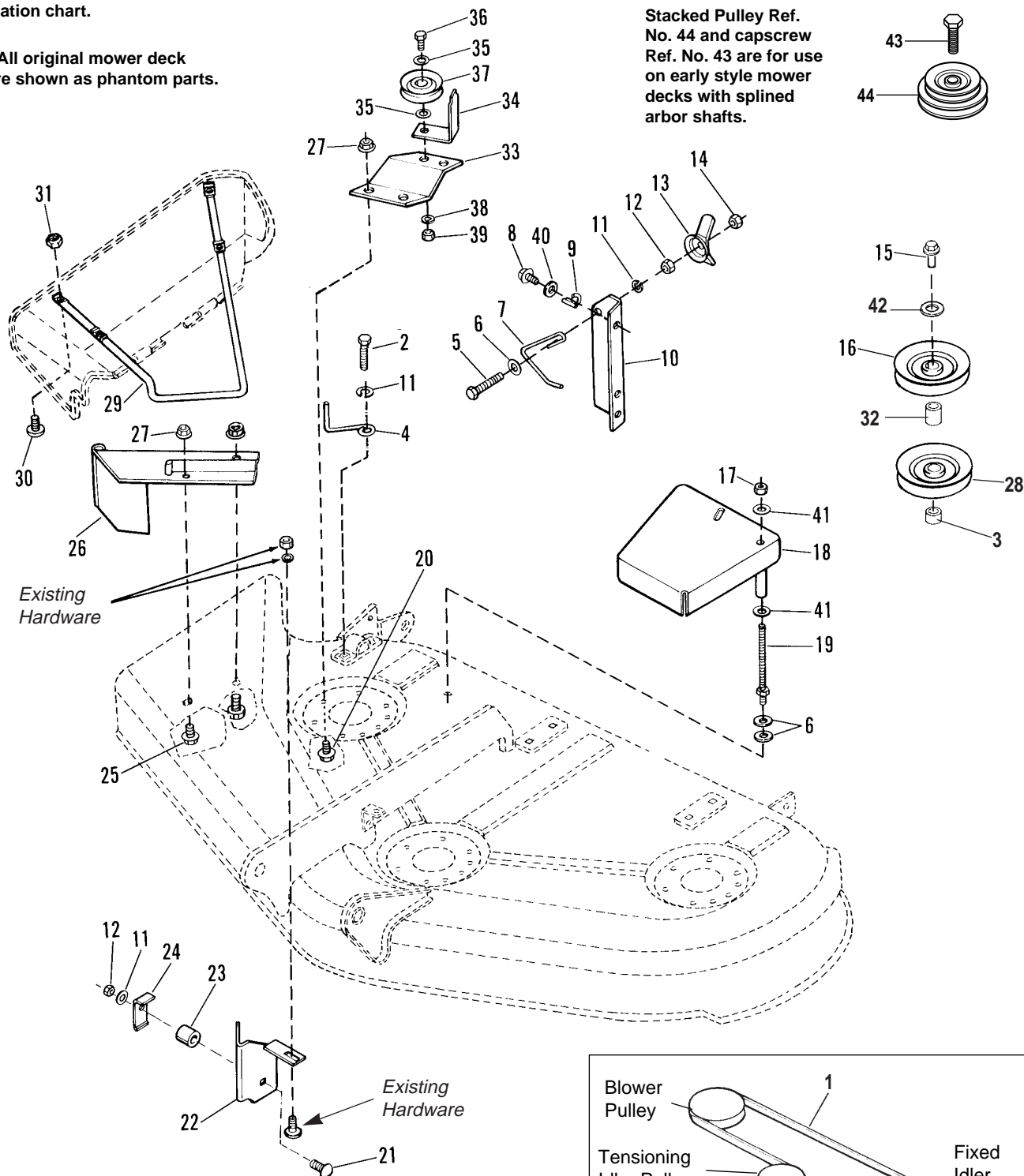
1693227 Turbo, 44"

Turbo Mounting Group - 50" Landlord / 1700 / 2700 Series

A-AT42412

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692716 Turbo, 50"

Turbo Mounting Group - 50" Landlord / 1700 / 2700 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1707956	1	Belt - 50"
2	1921221	1	CAPSCREW 5/16-18 x 1-1/2
3	**	1	HUB
4	172845	1	BELTSTOP
5	1960318	1	CAPSCREW 5/16-18 x 2-1/2
6	1919381	3	WASHER, Flat
7	1705064	1	SPRING LATCH
8	1925003	1	SCREW, Taptite 1/4-20 x 1/2
9	1678435	1	BELT STOP
10	1704982	1	ANCHOR, Turbo
11	1917356	2	LOCKWASHER 5/16
12	1917372	2	NUT, Hex, 5/16-18
13	1679163	1	NUT, Wing Assy, 5/16
14	1923362	1	NUT, Hex, Centerlock 5/16-18
15	1713523	1	NUT, Sleeve
16	1709941	1	PULLEY ASSY Turbo
17	1919438	2	HEX NUT, Nylock
18	1705279	1	SHIELD ASSY., Belt
19	1705123	1	STUD, 5/16-18 x 5-13/64
20	1923325	2	CAPSCREW, Hex Hd. 5/16-18 x 7/8
21	1960223	1	CARRIAGE BOLT 5/16-18 x 1-1/4
22	1704880	2	BRACKET, Cutoff
23	1666294	1	SPACER
24	1705308	1	BRACKET, "L"
25	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4"
26	1705066	1	PIVOT ASSY., 50"
27	1931277	3	NUT, Hex, Flange
28	**	1	V-PULLEY
29	1718295	1	ROD, Deflector
30	1960404	4	SCREW, Truss Hd
31	1933896	4	NUT, Nylock, #10-24
32	1713634	1	HUB, Pulley, Double
33	1704768	1	BRACKET, Idler, Turbo
34	1705277	1	LATCH, Belt Cover
35	1924940	2	WASHER, Flat
36	1921969	1	CAPSCREW, 3/8-16 x 1-1/2
37	1714817	1	PULLEY ASSY, Idler
38	1916965	1	LOCKWASHER, 3/8
39	1916950	1	NUT, Hex, 3/8-16
40	1921319	1	WASHER, Flat, 1/4
41	1924874	1	WASHER, Flat
42	1603592	1	WASHER, Belleville
43	1927531	1	CAPSCREW, 7/16-14 x 2 (Used with Early Production 1692716 Only)
44	1704796	1	PULLEY, Double (Used with Early Production 1692716 Only)

**Existing Components From Tractor

Footnotes:

The above parts group applies to the following Mfg. Nos.:

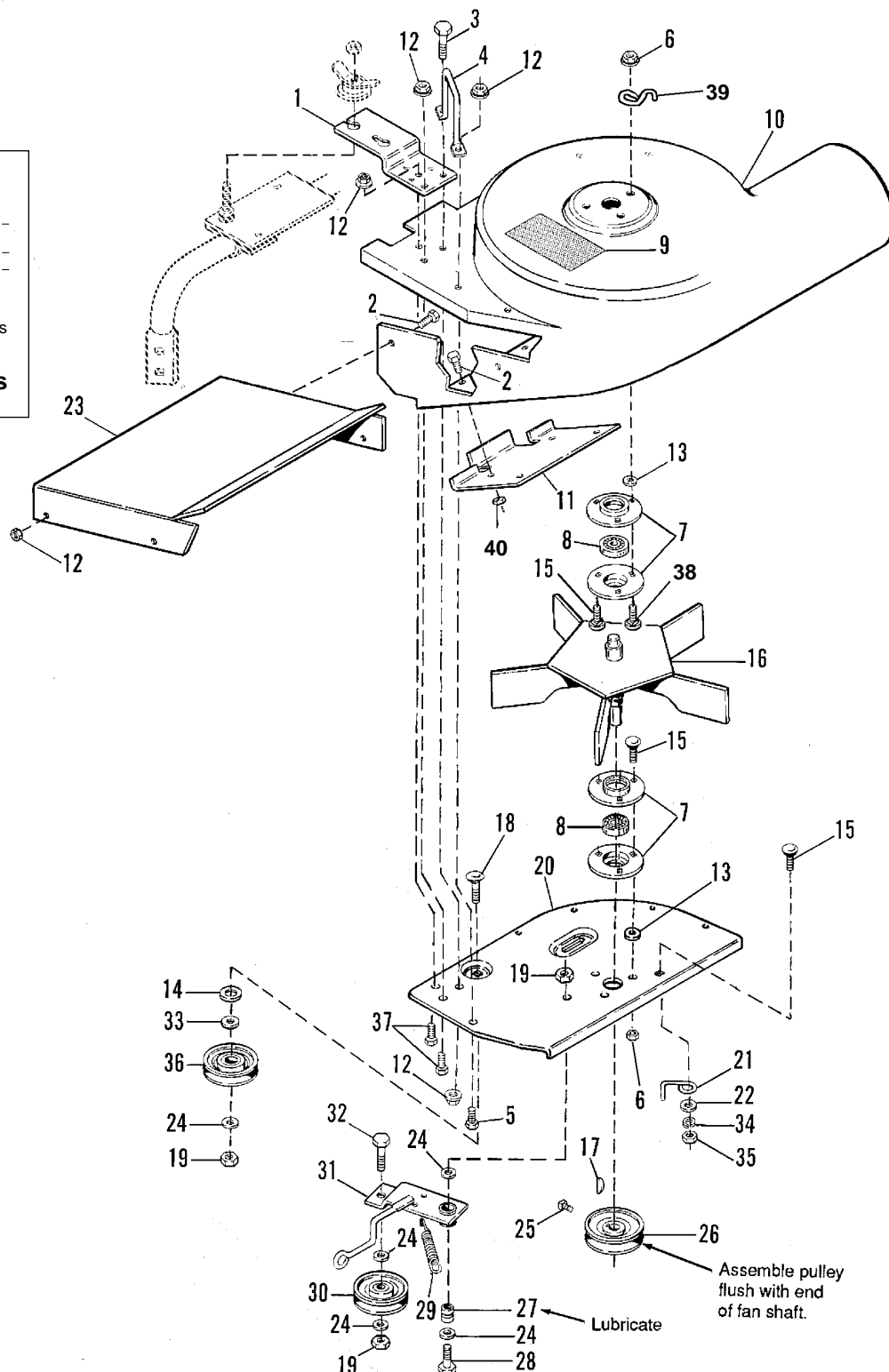
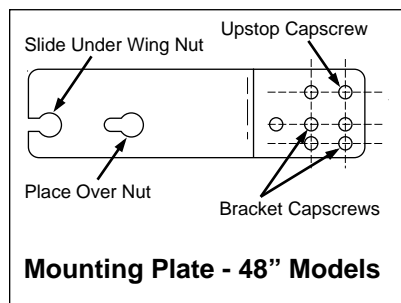
1692716 Turbo, 50"

Turbo Blower Assembly - 48" Legacy / 2000 / 2900 Series

A-AT42413

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692936 Turbo, 48"

Turbo Blower Assembly - 48" Legacy / 2000 / 2900 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1679897	1	MOUNTING PLATE
2	1921959	9	SCREW, Hex Hd., 1/4-20x5/8
3	1960346	1	CAPSCREW, Hex, 1/4-20 x 2-1/4
4	1700936	1	STOP, Deflector
5	1924009	1	CAPSCREW, Hex, 1/4-20 x 7/8
6	1927557	6	NUT, Flange, Lock, 5/16-18
7	1665982	4	BEARING, Retainer
8	108202	2	BEARING
9	1700259	1	DECAL, Warning
10	1706654	1	HOUSING, Blower (Incl. Ref. No. 9)
11	1679900	1	HOOK, Stoneguard
12	1930641	13	NUT, Hex Flange Whiz, 1/4-20
13	1933988	6	PUSH NUT, Nylon, 1/4-20
14	1676435	1	WASHER, Plain, 1/2
15	1931333	6	CARRIAGE BOLT, 5/16-18 x 3/4
16	1706631	1	FAN ASSY. (5 Blade)
17	960403	1	KEY, Woodruff
18	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
19	1928731	3	NUT, Hex Jam Lock, 3/8-16
20	1706652	1	PLATE, Shroud
21	170397	1	STOP, Belt
22	1919326	1	WASHER, Plain, 11/32
23	1702553	1	COVER, Top
24	1924940	5	WASHER, 13/32
25	1928691	1	SETSCREW, Sq. Hd., 5/16-18 x 3/8
26	1706634	1	PULLEY, Driven
27	1666114	1	SPACER
28	1921969	1	CAPSCREW, Hex Hd., 3/8-16 x 1/2
29	1679554	1	SPRING, Tension
30	174561	1	PULLEY, Idler, Adjustable
31	1701827	1	IDLER ARM ASSY.
32	1921210	1	CAPSCREW, 3/8-16 x 1
33	157424	1	WASHER, Special
34	1917356	1	LOCKWASHER, 5/16
35	1917372	1	NUT, Hex, 5/16
36	1708030	1	PULLEY, Idler, Fixed
37	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
38	1931334	1	CARRIAGE BOLT, 5/16-18 x 7/8
39	1672689	1	S-HOOK
40	1920397	4	LOCKNUT, Nylon, 1/4-20

Footnotes:

The above parts group applies to the following Mfg. Nos.:

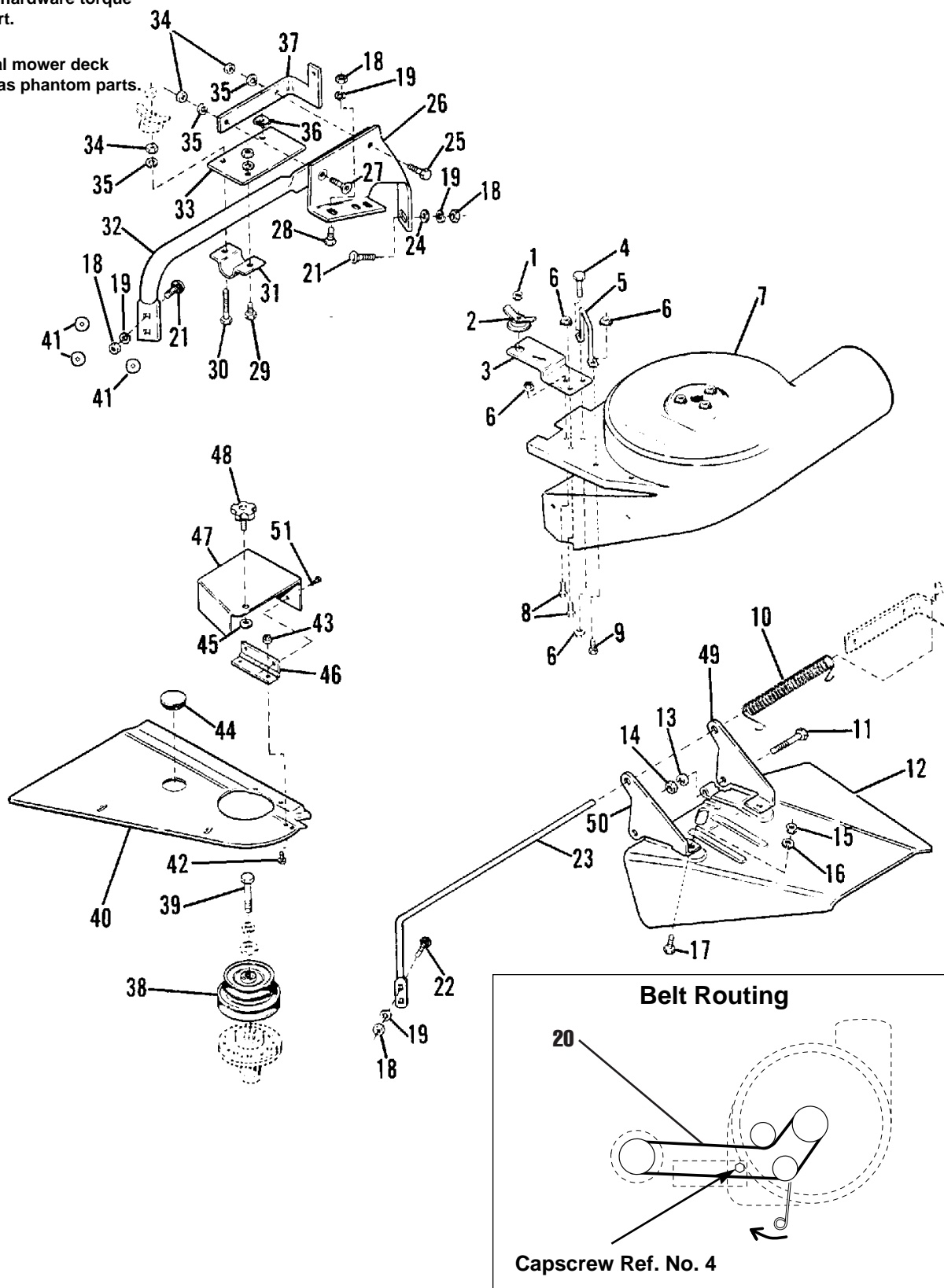
1692936 Turbo, 48"

Turbo Mounting Group - 48" Legacy / 2000 / 2900 Series

A-AT42414

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692936 Turbo, 48"

Turbo Mounting Group - 48" Legacy / 2000 / 2900 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1923362	1	NUT, Hex, 5/16-18
2	1679163	1	NUT ASSY.
3	1679897	1	PLATE, Mounting
4	1960346	1	CAPSCREW, Hex Hd., 1/4-20 x 2-1/4
5	1700936	1	STOP, Deflector
6	1930641	13	NUT, Hex, Flange Whiz, 1/4-20
7	*	1	TURBO ASSY.
8	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
9	1924009	1	CAPSCREW, Hex Hd., 1/4-20 x 7/8
10	1700851	1	SPRING
11	1926110	2	CAPSCREW, Hex Hd., 7/16-14 x 2-3/4
12	**	1	DEFLECTOR ASSY (From Mower).
13	1918199	2	LOCKWASHER, 7/16
14	1918213	2	NUT, Hex, 7/16-14
15	1917372	4	NUT, Hex, 5/16-18
16	1917356	4	LOCKWASHER, 5/16
17	1923325	2	CAPSCREW, Hex Hd., 5/16-18 x 7/8
18	1916950	5	NUT, Hex, 3/8-16
19	1916965	5	LOCKWASHER, 3/8
20	1679914	1	V-BELT
21	1931350	2	CARRIAGE BOLT, 3/8-16 x 1
22	1960373	5	SCREW, Taptite, 3/8-16 x 1
23	1700800	1	ROD, Hinge
24	1924940	1	WASHER, Plain, 3/8
25	1921977	1	CAPSCREW, Hex Hd., 5/16-18 x 1-1/4
26	1709327	1	BRACKET, Support
27	1960486	1	SCREW, Flat Hd., Hex Soc., 5/16-18 x 1-1/4
28	1921210	2	CAPSCREW, Hex Hd., 3/8-16 x 1
29	1925205	1	CAPSCREW, Hex Hd., 5/16-18 x 5/8
30	1960318	1	CAPSCREW, Hex Hd., 5/16-18 x 2-1/2
31	1679898	1	CLAMP, Lower
32	1677651	1	BRACE, Bracket Support
33	1700638	1	CLAMP, Upper
34	1917372	3	NUT, Hex, 5/16-18
35	1917356	3	LOCKWASHER, 5/16
36	1935255	1	PAL NUT, 5/16-18
37	1700797	1	PIVOT ASSY., Deflector
38	1679903	1	PULLEY ASSY.
39	1927120	1	CAPSCREW, Hex Hd., 7/16-14 x 2-1/4
40	1700013	1	COVER, L.H. Mower
41	1708511	3	WASHER, Spacer
42	922121	2	SCREW, Rd. Hd., Mach., 10-32 x 3/8
43	1928919	2	NUT, Hex Washer, 10-32
44	1674020	1	PLUG, Mower Cover
45	1933988	1	PUSH NUT, 5/16
46	1700649	1	HINGE
47	1700728	1	COVER, Belt (Includes Ref. No. 46 & 51)
48	1700669	1	PLASTIC KNOB
49	1700802	1	PIVOT BRACKET, R.H.
50	1700801	1	PIVOT BRACKET, L.H.
51	928707	2	RIVET

* Not Sold Separately

** Original Mower Deck Part

Footnotes:

The above parts group applies to the following Mfg. Nos.:

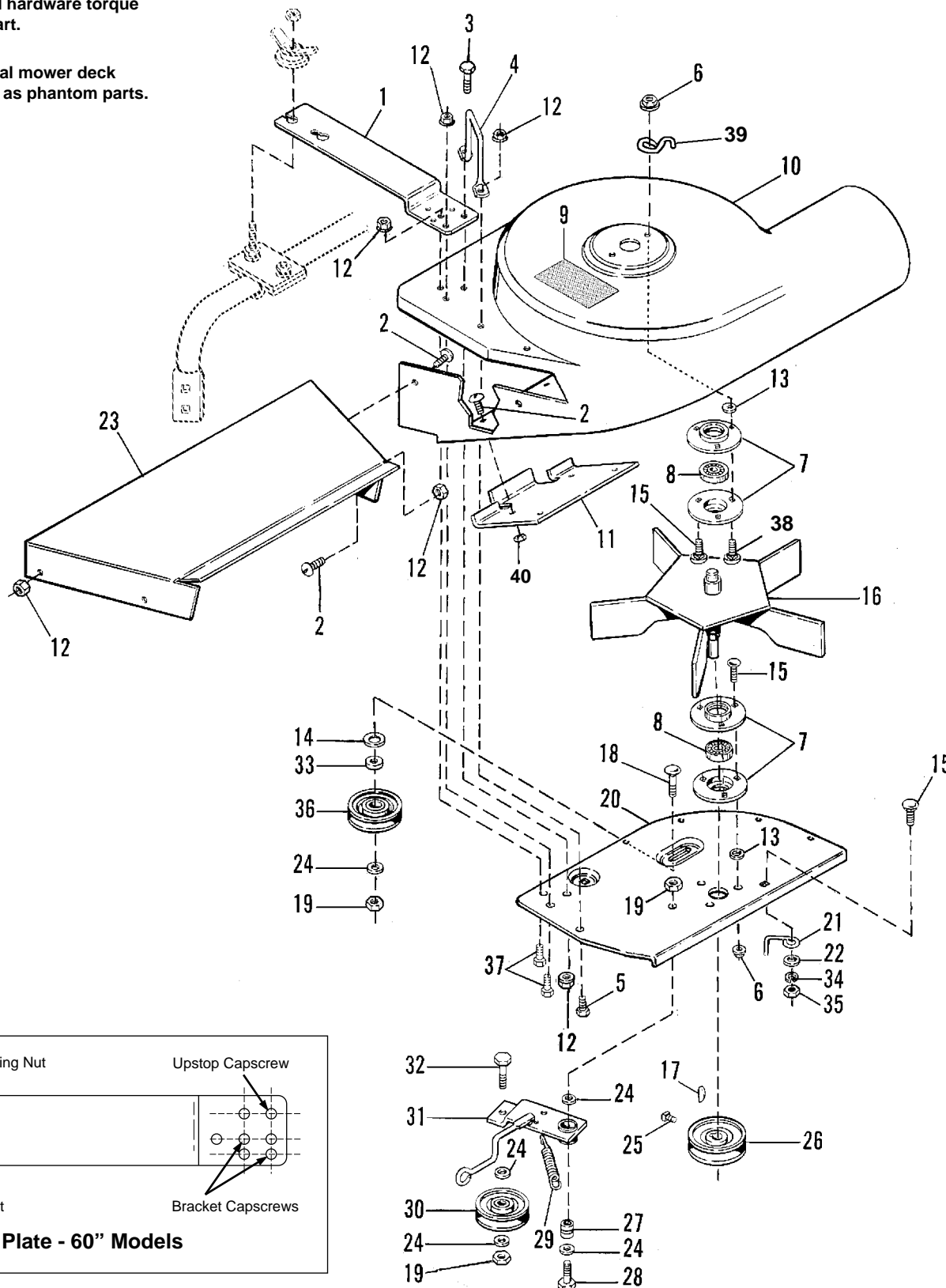
1692936 Turbo, 48"

Turbo Blower Assembly - 60" Legacy / 2000 / 2900 Series

A-AT42415

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



The above parts group applies to the following Mfg. Nos.:

1692937, Turbo, 60"

Turbo Blower Assembly - 60" Legacy / 2000 / 2900 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1679912	1	MOUNTING PLATE
2	1921959	5	SCREW, Hex Hd., 1/4-20x5/8
3	1960346	1	CAPSCREW, Hex, 1/4-20 x 2-1/4
4	1700936	1	STOP, Deflector
5	1924009	1	CAPSCREW, Hex, 1/4-20 x 7/8
6	1927557	6	NUT, Flange, Lock, 5/16-18
7	1665982	4	BEARING, Retainer
8	108202	2	BEARING
9	1700259	1	DECAL, Warning
10	1706718	1	HOUSING, Blower (Incl. Ref. No. 9)
11	1679900	1	HOOK, Stoneguard
12	1930641	13	NUT, Hex Flange Whiz, 1/4-20
13	1933988	6	PUSH NUT, Nylon, 1/4-20
14	1676435	1	WASHER, Plain, 1/2
15	1931333	6	CARRIAGE BOLT, 5/16-18 x 3/4
16	1706631	1	FAN ASSY. (5 Blade)
17	960403	1	KEY, Woodruff
18	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
19	1928731	3	NUT, Hex Jam Lock, 3/8-16
20	1706652	1	PLATE, Shroud
21	170397	1	STOP, Belt
22	1919326	1	WASHER, Plain, 11/32
23	1702589	1	COVER, Top
24	1924940	5	WASHER, 13/32
25	1928691	1	SETSCREW, Sq. Hd., 5/16-18 x 3/8
26	1706634	1	PULLEY, Driven
27	1666114	1	SPACER
28	1921969	1	CAPSCREW, Hex Hd., 3/8-16 x 1/2
29	1679554	1	SPRING, Tension
30	174561	1	PULLEY, Idler, Adjustable
31	1701827	1	IDLER ARM ASSY.
32	1921210	1	CAPSCREW, 3/8-16 x 1
33	157424	1	WASHER, Special
34	1917356	1	LOCKWASHER, 5/16
35	1917372	1	NUT, Hex, 5/16
36	1708030	1	PULLEY, Idler, Fixed
37	1923341	2	CAPSCREW, Hex Hd., 1/4-20 x 3/4
38	1931334	1	CARRIAGE BOLT, 5/16-18 x 7/8
39	1672689	1	S-HOOK
40	1920397	4	LOCKNUT, Nylon, 1/4-20

Footnotes:

The above parts group applies to the following Mfg. Nos.:

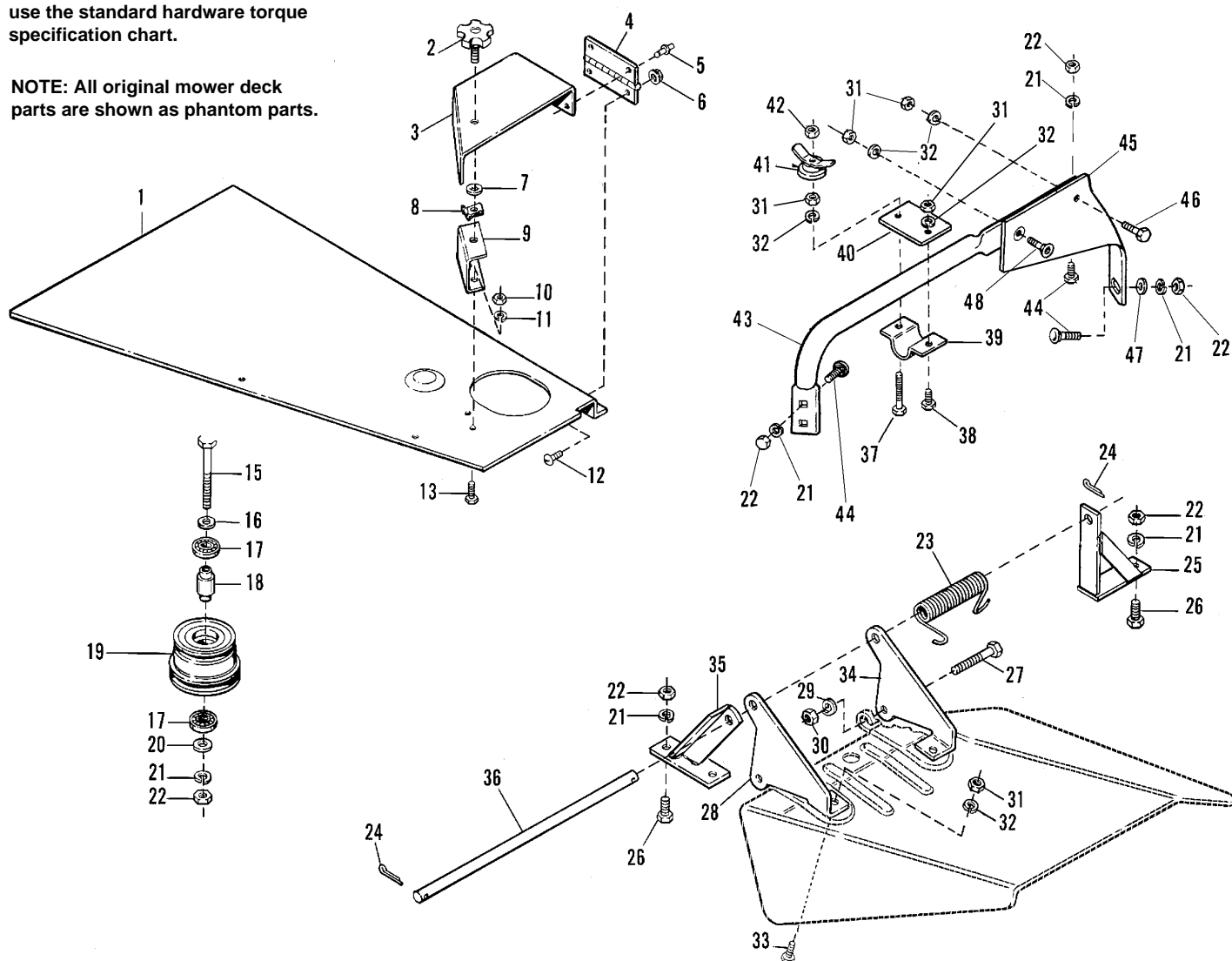
1692937, Turbo, 60"

Turbo Mounting Group - 60" Legacy / 2000 / 2900 Series

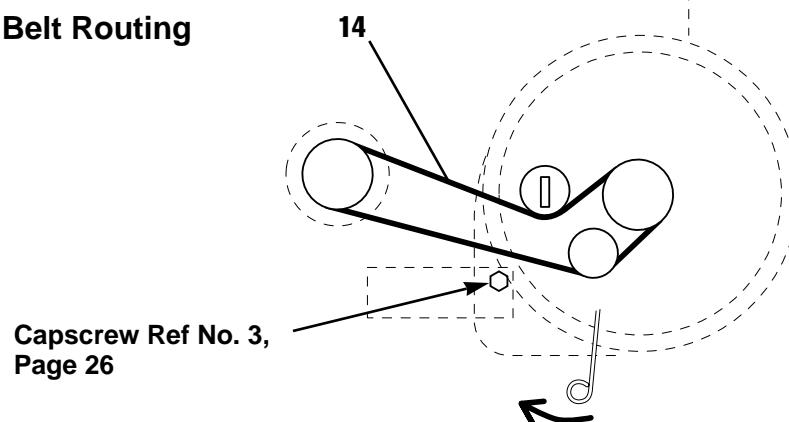
A-AT42416

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

NOTE: All original mower deck parts are shown as phantom parts.



Belt Routing



The above parts group applies to the following Mfg. Nos.:

1692937, Turbo, 60"

Turbo Mounting Group - 60" Legacy / 2000 / 2900 Series

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1717618	1	COVER, L.H. Mower
2	1700669	1	PLASTIC KNOB
3	1700668	1	COVER ASSY., (Incl. Ref. Nos. 4 & 5)
4	1700649	1	HINGE
5	928707	2	RIVET, 3/16 x 5/16
6	1928919	2	NUT, Hex,Washer#10-32
7	1933988	1	PUSH NUT, 5/16 Stud
8	1935255	1	PALNUT, 5/16-18
9	1700654	1	BRACKET, Belt Cover
10	1916622	2	NUT, Hex, Full,1/4-20
11	1916964	2	LOCKWASHER,1/4
12	922121	2	SCREW, Rd. Hd., Mach., #10-32 x 3/8
13	1921958	2	CAPSCREW, Hex,1/4-20x 1/2
14	1679915	1	V-BELT
15	1922918	1	SCREW, Cap, Hex, 3/8-16 x 3-1/4
16	157424	1	WASHER, Special
17	1705897	2	BEARING
18	1700651	1	SPACER, Pulley
19	1700650	1	PULLEY
20	1700652	1	SPACER
21	1916965	3	LOCKWASHER, 3/8
22	1916950	3	NUT, Hex, Full, 3/8-16
23	1700852	1	SPRING, Torsion
24	1918447	2	PIN, Cotter, 3/32 x 3/4
25	1700832	1	HINGE ASSY., Rear
26	1921210	2	CAPSCREW, Hex, 3/8-16 x 1
27	1926110	2	CAPSCREW,Hex,7/16-14x2-1/4
28	1700801	1	PIVOT, Bracket, L.H.
29	1918199	2	LOCKWASHER, 7/16
30	1918213	2	NUT, Hex, Full, 7/16-14
31	1917372	7	NUT, Hex, Full, 5/16-18
32	1917356	7	LOCKWASHER, 5/16
33	1923325	2	CAPSCREW, Hex, 5/16-18 x 7/8
34	1700802	1	PIVOT, Bracket, R.H.
35	1700828	1	HINGE ASSY., Front
36	1700853	1	ROD, Pivot
37	1960318	1	CAPSCREW, Hex, 5/16-18 x 2-1/2
38	1925205	1	CAPSCREW, Hex, 5/16-18 x 5/8
39	1679898	1	CLAMP, Lower
40	1679899	1	CLAMP, Upper
41	1679163	1	NUT ASSY.
42	1923362	1	NUT, Hex, Full, Lock, 5/16-18
43	1677652	1	BRACE, Bracket Support
44	1931350	4	CARRIAGE BOLT, 3/8-16 x 1
45	1717580	1	BRACKET, Support
46	1921977	1	CAPSCREW, 5/16-18 x 1-1/4
47	1924940	1	WASHER, 3/8
48	1960486	1	SCREW, Socket Head, 5/16-18 x 1-1/4

Footnotes:

The above parts group applies to the following Mfg. Nos.:

1692937, Turbo, 60"

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108202	10	1	1674315	12	21	1700800	28	23	1705070	22	7	1708030	30	36
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170397	26	21	1676833	2	7	1700851	28	10	1705142	22	1	1710703	20	32
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172845	8	35	1677652	32	43	1700936	26	4	1705267	10	11	1713091	8	18
172845	18	17	1678435	2	8	1700936	28	5	1705277	16	6	1713091	18	21
172845	20	4	1678435	6	8	1700936	30	4	1705277	20	34	1713523	12	23
172845	22	26	1678435	10	8	1701827	26	31	1705277	22	20	1713523	14	23
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922121	28	42	1678435	24	9	1704098	12	45	1705308	12	34	1713540	18	1
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928707	28	51	1679163	20	13	1704314	2	10	1705308	18	33	1713621	8	19
928707	32	5	1679163	22	39	1704314	6	10	1705308	20	24	1713621	18	20
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960210	14	11	1679163	28	2	1704768	4	3	1705308	24	24	1713624	4	10
960403	2	2	1679163	32	41	1704768	18	16	1705492	2	12	1713624	8	17
960403	6	2	1679164	10	41	1704768	20	33	1705492	6	12	1713624	14	26
960403	10	2	1679554	26	29	1704768	22	21	1705492	10	12	1713624	18	22
960403	16	32	1679554	30	29	1704768	24	33	1705492	16	40	1713634	20	44
960403	26	17	1679897	26	1	1704769	18	2	1705716	4	7	1713634	22	31
960403	30	17	1679897	28	3	1704789	18	10	1705897	32	17	1713634	24	32
1603592	12	24	1679898	28	31	1704796	20	46	1706284	2	13	1714255	10	6
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1665982	2	4	1679912	30	1	1704880	22	45	1706631	2	15	1714911	2	18
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1666294	14	32	1700259	6	5	1704982	32	20	1706634	16	29	1716875	8	25

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1717109	12	28	1917356	20	11	1921221	24	2	1924361	6	25	1928919	32	6
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1717143	12	38	1917356	28	35	1921333	12	15	1924874	10	26	1930600	18	34
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1718295	14	7	1917372	30	35	1921971	8	33	1924940	28	24	1931333	4	23
1718295	18	9	1917372	32	31	1921971	18	13	1924940	30	24	1931333	6	32
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1718295	22	11	1918199	32	29	1921977	32	46	1925003	2	28	1931333	10	32
1718295	24	29	1918213	28	14	1922755	10	39	1925003	6	28	1931333	12	37
1718303	22	14	1918213	32	30	1922755	12	36	1925003	10	28	1931333	14	1
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1916950	4	14	1919326	12	9	1922918	32	15	1925003	22	32	1931333	20	25
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1916950	22	23	1919326	26	22	1923325	28	17	1926110	28	11	1931333	30	15
1916950	24	39	1919326	30	22	1923325	32	33	1926110	32	27	1931334	26	38
1916950	28	18	1919381	18	28	1923341	2	24	1927120	28	39	1931334	30	38
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1916965	20	38	1919438	20	17	1923362	4	19	1927557	10	29	1931355	6	33
1916965	22	22	1919438	22	16	1923362	8	13	1927557	12	35	1931355	10	33
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1933263	6	34	1960373	22	43									
1933263	12	46	1960373	28	22									
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1960223	12	31												
1960223	14	30												
1960223	18	30												
1960223	20	21												
1960223	22	44												
1960223	24	21												
1960233	8	29												
1960233	12	1												
1960251	2	36												
1960251	6	36												
1960251	16	25												
1960252	2	37												
1960252	6	37												
1960252	10	37												
1960252	16	2												
1960256	2	38												
1960256	6	38												
1960256	10	38												
1960256	16	39												
1960268	26	18												
1960268	30	18												
1960318	18	29												
1960318	20	5												
1960318	22	37												
1960318	24	5												
1960318	28	30												
1960318	32	37												
1960339	10	25												
1960346	26	3												
1960346	28	4												

Hardware Identification & Torque Specifications

Common Hardware Types

Hex Head Capscrew



Washer



Carriage Bolt



Lockwasher



Hex Nut

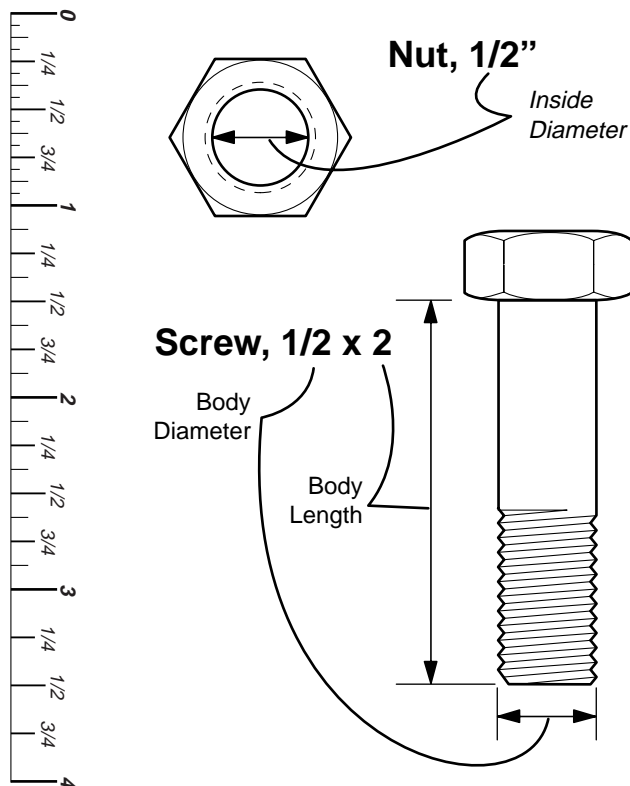


Standard Hardware Sizing

When a washer or nut is identified as **1/2"**, this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represents the *threads per inch*

When bolt or capscrew is identified as **1/2 - 16 x 2"**, this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance $\pm 20\%$)

Hardware Grade	No Marks					
	SAE Grade 2		SAE Grade 5		SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

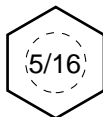
NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

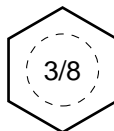
Wrench & Fastener Size Guide



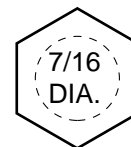
1/4" Bolt or Nut
Wrench—7/16"



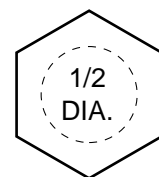
5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"